



**NATURE
IN ITS FINEST
FORM.**

**NATURE
IN ITS FINEST
FORM.**

ON THE SAME PAGE AS NATURE. INDEX OF CONTENTS.

These 120 pages you're holding in your hand are filled with well over 600 perfect solutions from nature. The entire naturessa range is made entirely of fast-growing renewable raw materials. Some of these are unused residual materials from agriculture that would otherwise be discarded or go to waste; others are based on rapidly renewable raw materials derived from plants, such as the incredibly fast-growing bamboo. The raw materials used are 100 percent biodegradable and climate-friendly. All products developed from them

are absolutely plastic-free, conserve finite fossil resources, feature impressive design quality and offer excellent functionality.

Our main catalogue gives you an overview of the standard products we have in stock, made from seven raw material groups. Virtually every requirement is catered to with the natural plates, bowls, dishes, lids, cups, glasses, drinking straws and cutlery. And much more is possible. Ask us if you want nature in a different shape!



PALM LEAF



SUGAR CANE



PLA



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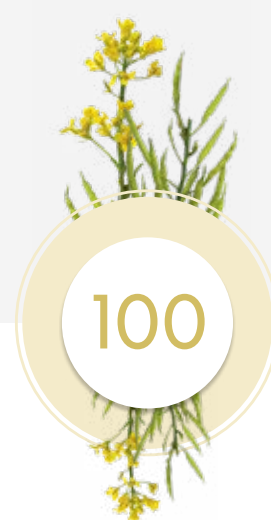
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CPLA

CELLULOSE/WOOD

BAMBOO

MATER-BI





THE NATURESSE PROMISE

«**Nature in its finest form**» – a promise that could not be more clear. It emphasises aesthetics as well as respect for nature, and it makes it clear that nature provides us with the perfect solutions for our every need.

naturesse is the future. And has been since 2003. We've had the answers to the plastic ban on individual product groups, which comes into force in the EU from mid-2021, for almost 20 years now. With a complete, comprehensive range of well over 600 permanently available products made from renewable raw materials, plus a wealth of bespoke customer solutions, naturesse is ready for a sustainable world. A world in which alternatives to petroleum and conventional plastics, as well as use of natural concepts, are gaining in importance. Ultimately, the aim is to conserve the

earth's finite resources and reduce the amount of plastic waste – which of course works best with 100% biodegradable materials from rapidly renewable resources.

We present to you with nature in its finest form: disposable products and food packaging that are sustainable and aesthetic, are produced fairly, and satisfy all safety requirements. The honestly earned certificates and labels gained by our audited naturesse products confirm your choice as the right one in social, ecological and food safety terms. It is our pleasure to guide you with personal advice, to offer you flexible and reliable support and to let you benefit from our complete network and knowledge.

FRESHPACK
Item no. 19733, page 81

SOUP CUP, KRAFT
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BOWL NATURAL, BIO-LAMINATED, SUGAR CANE WITH LID PLA

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PLATE LUXA, SUGAR CANE

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VENDING CUP, CPLA
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**BOWL AND DIP
RECTANGULAR, KRAFT**
Item no. 21025/21740, page 88



CUTLERY PAPER
*Item no. 22037/22038,
page 76*

**DIP-DISH LUXA,
SUGAR CANE**
Item no. 21261, page 35

OVERVIEWS FOR QUICK RESULTS

Our overviews and symbols are there to guide you. They help you to find what you need quickly. With the right raw material for the right application. With the right product for your needs. With the perfect lid, the appropriate certificate and ideal properties for your desired purpose.

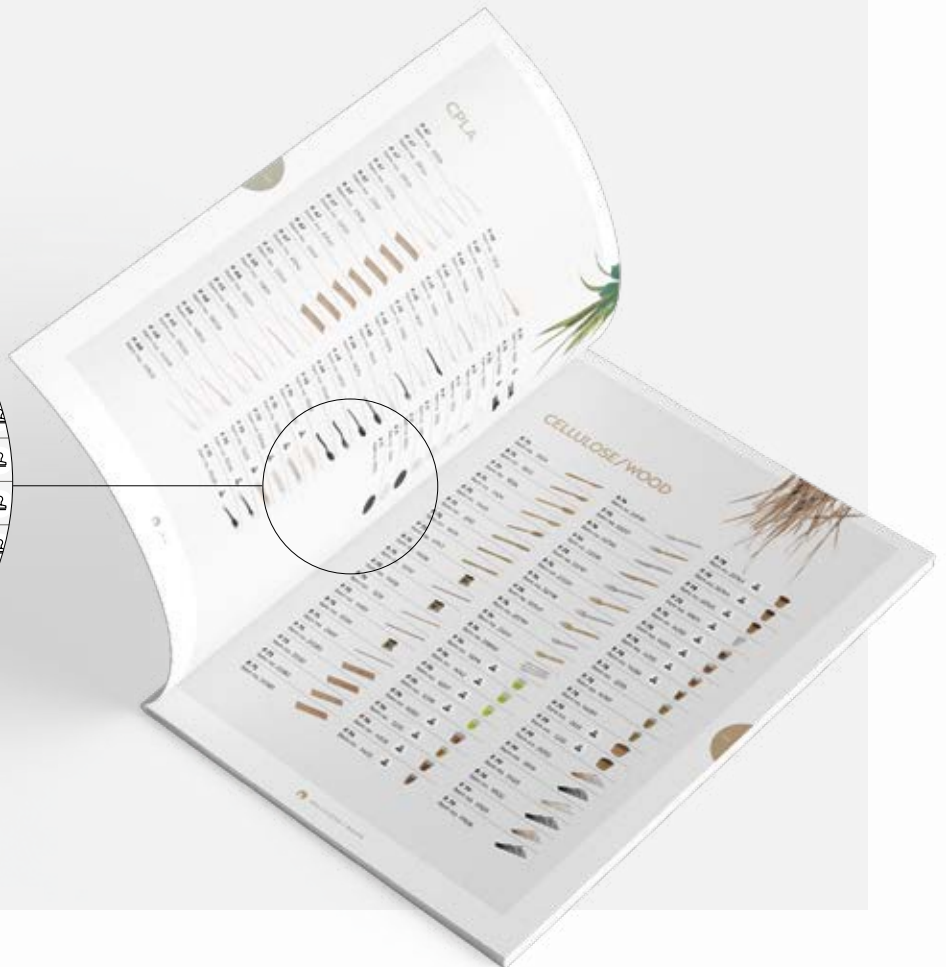
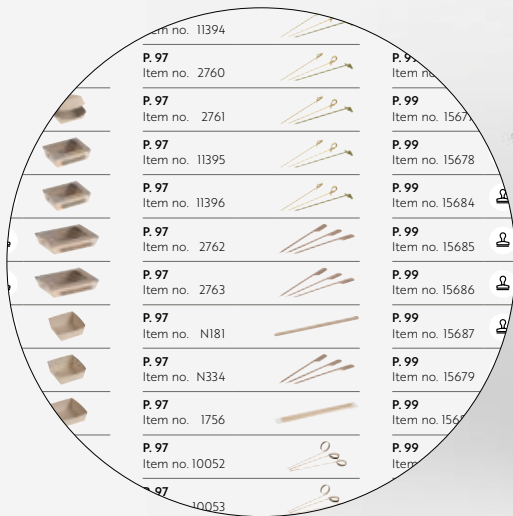
WHICH RAW MATERIAL?

	 MIN	 MAX			Greasy application	Liquid application
PALM LEAF	-25	+220	✓	✓	✓	✓
SUGAR CANE	-25	+200	✓ WITH PAN LINER	✓	✓	✓
SUGAR CANE BIO-LAMINATED	-25	+200	✓	✓	✓	✓
PLA	-18	+40	✗	✗	✓	✓
CPLA	-18	+85	✗	✗	✓	✓
CELLULOSE	-25	+85	✗	✓	✓	✓
WOOD	-18	+70	✗	✗	✓	✓
BAMBOO	-25	+85	✗	✓	✓	✓
MATER-BI	-18	+40	✗	✗	✗	✗



WHICH PRODUCT?

For a quick product overview,
see from page 117 on.



WHICH LID?



As a result of a development process over many years, all our lids for food trays are extremely functional, close perfectly, can be stacked and fit our wide assortment of square and round trays. For the **ready-meal delivery service**, the lids were fitted

with reinforced closing mechanisms so that meals containing liquids such as soups or sauces can be transported without any worries. Please note the types 1–4, which are also labelled as such in the catalogue.



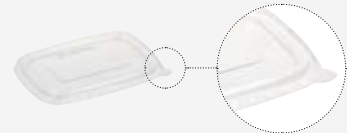
COLD APPLICATIONS MADE OF PLA

Application: -18 to +40 degrees

Colour: transparent

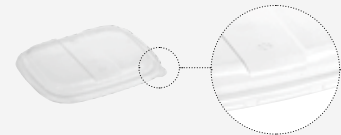
TYPE 1

PLA lid, transport-friendly
with notch



TYPE 2

PLA lid, transport-friendly
with notch and recess for wrapper



COLD AND HOT APPLICATIONS, MADE OF SUGAR CANE

Application: -25 to +200 degrees

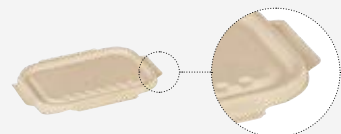
Properties: microwave-safe, insulated

Colour: white or nature



TYPE 3

Sugar cane lid, transport-friendly
with patented napac wing locking system



COLD AND HOT APPLICATIONS, MADE OF KRAFT

Application: -25 to +85 degrees

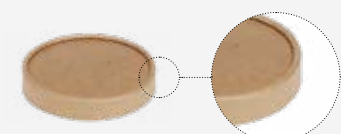
Properties: microwave-safe, insulated

Colour: brown



TYPE 4

Kraft lid, transport-friendly
with SnapOn lid and steam vent



WHICH CERTIFICATES?

Some products and product groups are specially certified; this is indicated by the various symbols. The certificates are explained on page 109.



**Biodegradable
to DIN EN 13432**



**Certified
food-safe**



**Fair
working conditions**



**From sustainable
forestry**



**Dishwasher-safe
to DIN EN 12875**



OTHER PROPERTIES?

If trays are sealable or items imprintable, this is indicated by the relevant symbol.



Sealable



Custom-imprintable

AMINATED

600 ml 1-part 500

900 ml 1-part 500

1180 ml 2-part






BOWL SUGAR CANE, NATURAL
Item no. 14968, page 40



FORK CPLA, BLACK
Item no. 16578, page 68

CUP SYSTEM PLA «PUSH & CLICK»

*Cup item no. 2823, insert cup item no. 15747, page 58,
lid «push & click» item no. 15745, page 56*

A close-up photograph of a palm leaf, showing its characteristic parallel veins. The leaf is covered in numerous water droplets of various sizes, which catch the light and create a shimmering effect. The background is dark, making the vibrant green of the leaf and the white highlights of the water droplets stand out. The text 'PALM LEAF' is centered horizontally across the middle of the image.

P A L M L E A F



WHEN A PALM TREE DELIVERS THE PLATES

Only when the leaves of the betel palm die and fall to the ground do we gather them up and shape them into natural disposable tableware. Our naturessa palm leaf products are processed at source – a sensible choice both for the environment and for us humans. This means that your tableware is environmentally friendly, fairly produced and 100 percent biodegradable.

Palm leaf
A GIFT FROM NATURE



01

*Raw material
betel palm*



02

*Dried palm
leaf sheath*



03

Finished product

The green leaves of the betel palm grow at heights of up to 25 metres above the ground. Once they lose their natural moisture and dry out almost completely, they **fall to the ground on their own** and can then be processed further. Any overexploitation is prevented in a natural way, because the green leaves still contain too much moisture and would quickly develop mould. Instead of leaving the fallen leaves to wither and rot on the ground, they are now shaped into superb disposable tableware.

Palm leaf products are ovenproof, food-safe and grease- and heat-resistant – all **without any additional coatings or the need for any additives**. The disposable tableware produced in this way remains 100 per cent biodegradable. The particularly elegant style is also the work of nature: since each palm leaf has its

own uniquely elegant pattern of veins, any product made from it, is a uniquely stylish one-of-a-kind item.

The betel palm is grown in mixed culture, which preserves the soils. The natural palm leaf production in a small village in south-west India is carried out under **audited, fair conditions** and meets high social standards (certified to SA 8000). With the processing taking place locally, the inhabitants of an entire region can use their own resources to build up a lasting livelihood for themselves. Our palm leaf products are also certified according to **DIN EN 13432**.



BOWL ROUND

Item no. 5035 Ø 18.0 × 3.5cm 350 ml 100 pcs.

Item no. 5036 Ø 20.0 × 3.5cm 400 ml 100 pcs.

Item no. 5035



Item no. 13028
page 68



Item no. 14645

BOWL TRIGON

Item no. 14645 18.0 × 17.0 × 5.5cm 300 ml 100 pcs.

Item no. 12172 21.1 × 20.2 × 6.6cm 600 ml 100 pcs.

BOWL DEEP

Item no. 15190 Ø 15.5 × 5.0cm 400 ml with rim 100 pcs.

Item no. 10759 Ø 14.2 × 6.0cm 500ml with rim 100 pcs.

Item no. 19441 Ø 16.0 × 5.0cm 650ml without rim 100 pcs.



Item no. 15190



Item no. 19441



Item no. N279

Item no. N140

BOWL KHEOPS

Item no. N140 16.0 × 16.0 × 4.5cm 450 ml 100 pcs.

Lid PLA

Item no. N279 transparent for item no. N140 400 pcs.

DISH BOAT

Item no. N731 22.0 × 13.5 × 4.0cm 400 ml 100 pcs.



DISH TRAY

Item no. 10066 18.0 × 8.5 × 4.5cm 260ml 300 pcs.



DISH OVAL

Item no. 5284 22.0 × 12.5 × 6.0cm 740ml 100 pcs.

PLATE SQUARE

Item no. 15341 16.0 × 16.0 × 1.5cm without rim 200 pcs.

Item no. 15598 20.0 × 20.0 × 1.5cm without rim 200 pcs.

Item no. 5030 17.0 × 17.0 × 2.5cm with rim 100 pcs.

Item no. 5040 24.0 × 24.0 × 3.0cm with rim 100 pcs.



Item no. 5030



Item no. 15341

Item no. 3392

PLATE CUADRA

Item no. 3392 18.0 × 18.0 × 2.5cm square 100 pcs.

Item no. 3391 17.0 × 12.0 × 2.5cm rectangular 200 pcs.

Item no. 3394 25.0 × 16.0 × 2.5cm rectangular 100 pcs.

Item no. 3391



PLATE TRAY

Item no. N745 19.0 × 9.0 × 2.0cm 200 pcs.

Item no. N744 17.0 × 14.0 × 2.5cm 200 pcs.

Item no. N744



PLATE RECTANGULAR

Item no. 19471	16.0 × 13.0 × 3.0 cm	with rim	100 pcs.
Item no. 19014	24.0 × 16.0 × 1.5 cm	without rim	100 pcs.
Item no. 5034	24.0 × 16.0 × 2.5 cm	with rim	100 pcs.

Item no. 19471



Item no. 19014



Item no. 5034



PLATE ELEGANCE

Item no. 20814 Ø 23.0 × 3.8 cm 100 pcs.

PLATE ROUND

Item no. 15340	Ø 17.0 × 1.5 cm	without rim	200 pcs.
Item no. 5031	Ø 18.0 × 2.5 cm	with rim	100 pcs.
Item no. 5033	Ø 20.0 × 2.5 cm	with rim	100 pcs.
Item no. 5037	Ø 22.0 × 3.0 cm	with rim	100 pcs.
Item no. 5039	Ø 24.0 × 3.0 cm	with rim	100 pcs.
Item no. 5041	Ø 26.0 × 3.0 cm	with rim	100 pcs.
Item no. N141	Ø 30.0 × 3.0 cm	with rim	100 pcs.



Item no. 5039



Item no. 15340

PLATE HEXAGONAL

Item no. 5038 24.0 × 2.5cm 100 pcs.



Item no. 18853



EYE LEAF

- Item no. 18852** 11.0 × 6.0 × 1.0cm 1-part 400 pcs.
- Item no. 18853** 23.0 × 12.0 × 2.3cm 1-part 200 pcs.
- Item no. 18854** 28.0 × 15.0 × 3.0cm 1-part 100 pcs.
- Item no. 18855** 28.0 × 15.0 × 3.0cm 2-part 100 pcs.

Item no. 18855

DIP-DISH

- Item no. N732** Ø 6.0 × 2.0cm 20ml without rim 400 pcs.
- Item no. 15022** Ø 9.5 × 2.5cm 60ml without rim 400 pcs.
- Item no. 5029** Ø12.0 × 2.5cm 150ml with rim 200 pcs.
- Item no. 18852** 11.0 × 6.0 × 1.0cm 25ml without rim 400 pcs.
- Item no. 10758** 11.5 × 6.0 × 2.0cm 40ml without rim 600 pcs.
- Item no. 3583** 7.0 × 7.0 × 2.5cm 50ml with rim 600 pcs.
- Item no. 3584** 12.0 × 7.0 × 2.5cm 90ml with rim 400 pcs.

Item no. 10758



Item no. 18852



Item no. 3583



Item no. 3584



Item no. N732



TRIANGLE

Item no. 12173 24.5 × 15.0 × 1.8cm 100 pcs.

PLATTER LONG

Item no. N729 41.0 × 8.5 × 2.8cm 100 pcs.



PLATTE GN ½

Item no. 19472 32.5 × 26.5 × 2.0cm 100 pcs.

PLATTER

Item no. N135 30.0 × 20.0 × 2.5cm small 100 pcs.

Item no. N136 34.5 × 23.5 × 2.5cm medium 100 pcs.

Item no. N137 41.5 × 27.5 × 2.5cm large 100 pcs.



For the
matching
TRANSPORT
BOX,
see page 84

Item no. N135



PLATTER LARGE

Item no. 4747 48.0 × 24.0 × 4.0cm 50 pcs.

WHOLE PALM LEAF

Item no. 5045 approx. 50.0 × 30.0cm 25 pcs.

The palm leaf as a whole can vary in size and shape. The illustration shows an example.



[Read more about the impressive palm-leaf production process.](#)

BOWL TRIGON
Item no. 12172, page 19

PLATTER
Item no. N135, page 23

EYE LEAF DIP-DISH
Item no. 18852, page 22

PLATE SQUARE

Item no. 5040, page 20

EYE LEAF 2-PART

Item no. 18855, page 22

A close-up photograph of several green sugar cane stalks. The stalks are arranged diagonally, showing their characteristic segmented structure. The joints between segments are clearly visible, with some showing signs of being cut or broken. The color is a vibrant green, and the texture appears smooth but slightly fibrous. The lighting is natural, highlighting the texture and color of the cane.

SUGAR CANE



KEEPING THE ENVIRONMENT SWEET

Many people have a sweet tooth, and so does the environment. When sugar is obtained from sugar cane, a valuable biomass is created that usually goes to waste. This we now use to create the disposable tableware of the future: 100 percent natural, 100 percent biodegradable and environmentally friendly.

Sugar cane SWEET INNOVATION



01

*Raw material
sugar cane straw*



02

*Extracted
plant fibres*



03

Finished product

Our appetite for sweet things is now also compatible with nature: the sugar cane juicing process produces large quantities of fibres – a **residual material that has previously remained unused**. And yet this biomass is extremely valuable for the production of natural disposable tableware and packaging. Sugar cane fibres can be used to make stylish products with outstanding properties: tableware made from sugar cane is **lightweight** but still very **robust**. At the same time it is **water resistant**, suitable for cold and hot foods and can be used in microwave, oven and freezer. With a bio-lamination

that creates a stronger grease and water barrier, the sugar-cane bowls become sealable and can be closed not only with lids but also with a peelable film in nature quality. This **sustainable full solution** expands the range of applications for sugar cane to the take-away sector, for instance. Production of the 100 percent biodegradable sugar cane range takes place close to the source of the raw materials, which protects the environment additionally by keeping transportation routes to a minimum. Our wide range of sugar cane products is available in light brown and white.

DOMED LID FOR CARDBOARD AND SUGAR CANE CUPS

Item no. 20518 white Ø 8.0cm 1000 pcs.
suitable for all cups with Ø 8.0cm

Item no. 20519 white Ø 9.0cm 1000 pcs.
suitable for all cups with Ø 9.0cm



Item no. 20518

Item no. 14353
page 78



CUP

Item no. 10157 white Ø 8.0cm 260ml 1000 pcs.

Domed lid sugar cane

Item no. 20518 white suitable for all cups with Ø 8.0cm 1000 pcs.

Item no. 10137



BOWL DEEP

Item no. 10136 white Ø 11.0 × 8.5cm 425ml 500 pcs.

Lid sugar cane

Item no. 10137 white for item no. 10136 500 pcs.

Item no. 10136



Item no. 13564

BOWL TRIGON

Item no. 13564 white 17.2 × 17.1 × 5.3cm 300ml 500 pcs.

Item no. N461 white 21.1 × 20.4 × 6.6cm 600ml 200 pcs.

BOWL KARO

Item no. N202	white	16.6 × 16.0 × 4.5 cm	450 ml	500 pcs.
Item no. N323	white	20.0 × 20.0 × 5.5 cm	850 ml	500 pcs.



Lid PLA

Item no. N279	transparent	for item no. N202		400 pcs.
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Item no. N462



PLATE TRIGON

Item no. N462	white	26.8 × 25.7 × 1.0 cm	200 pcs.	with glass holder
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Item no. 15717
page 53

BOWL ROUND

Item no. 3435	white	Ø 14.0 × 4.0 cm	200 ml	with rim	500 pcs.
Item no. 5018	white	Ø 16.0 × 3.0 cm	300 ml	with rim	500 pcs.
Item no. 5254	white	Ø 18.0 × 4.0 cm	400 ml	with rim	500 pcs.
Item no. N154	natural	Ø 18.0 × 4.0 cm	400 ml	with rim	500 pcs.
Item no. 15548	natural	Ø 15.1 × 6.0 cm	600 ml	without rim	300 pcs.
Item no. N394	white	Ø 15.5 × 5.5 cm	500 ml	without rim	500 pcs.
Item no. 12701	white	Ø 19.5 × 4.0 cm	680 ml	without rim	500 pcs.
Item no. 15549	natural	Ø 19.5 × 5.2 cm	900 ml	without rim	620 pcs.
Item no. 15550	natural	Ø 19.5 × 6.5 cm	1200 ml	without rim	
Item no. 14970	natural	Ø 21.0 × 4.5 cm	600 ml	without rim	500 pcs.
Item no. 15441	white	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.
Item no. 14971	natural	Ø 21.0 × 6.0 cm	900 ml	without rim	250 pcs.

Item no. 12701



Item no. 15548

Item no. 17491



Item no. N154



Lid PLA

Item no. 17491	transparent	for item no. 15548		500 pcs.
Item no. 15543	transparent	for item no. 15549/15550		240 pcs.
Item no. 13343	transparent	for item no. 14970/14971		240 pcs.
Item no. 15370	transparent	for item no. 14970/14971		250 pcs.

Lid sugar cane

Item no. 22505	natural	Type 03	for item no. 15548	300 pcs.
Item no. 21115	natural	Type 03	for item no. 15549/15550	400 pcs.
Item no. 22506	natural	Type 03	for item no. 14970/14971	300 pcs.

Lid with patented napac wing locking system



Item no. 21115





Item no. 14172



Item no. 14171

PLATE ELEGANCE

Item no. 14171 Ø 23.0 × 3.8cm deep 500 pcs.

Item no. 14172 Ø 27.0 × 1.9cm flat 500 pcs.

PLATE ROUND

Item no. 3438	white	Ø 15.5 × 1.5cm	1-part	500 pcs.
Item no. 5015	white	Ø 18.0 × 1.6cm	1-part	500 pcs.
Item no. N151	natural	Ø 18.0 × 1.6cm	1-part	500 pcs.
Item no. 5016	white	Ø 23.0 × 2.0cm	1-part	500 pcs.
Item no. N152	natural	Ø 23.0 × 2.0cm	1-part	500 pcs.
Item no. 5017	white	Ø 26.0 × 2.2cm	1-part	500 pcs.
Item no. N157	natural	Ø 26.0 × 2.3cm	1-part	500 pcs.
Item no. 10761	white	Ø 26.0 × 2.5cm	2-part	500 pcs.
Item no. 16366	natural	Ø 26.0 × 1.9cm	with dip compartment and cup holder	420 pcs.

Item no. 15447
page 53



Item no. 16366



Item no. N152




Item no. 5016



PIZZA PLATE

Item no. 10485 white Ø 32.5 × 0.5cm 200 pcs.



BOWL ROUND, NATURAL
Item no. N154, page 30

BOWL ROUND, NATURAL
Item no. 15548, page 30

BOWL JENNY
Item no. 10762, page 36

BOWL RECTANGULAR
Item no. 10056, page 36

PLATE ROUND, NATURAL
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PLATE KARO
Item no. N128, page 35



PLATE ELEGANCE
Item no. 14172, page 31



Item no. 20726

Item no. 21096



Item no. 20725

PLATTER

- Item no. 21096** white Ø 34.0 × 23.5cm 200 pcs.
- Item no. 20725** white Ø 43.0 × 28.0cm 200 pcs.
- Item no. 20726** white Ø 55.0 × 32.0cm 200 pcs.

For the matching
TRANSPORT
BOX,
see page 84



Item no. 22866

PLATE OVAL

- Item no. 5203** white 26.0 × 19.5 × 2.0cm 1-part 500 pcs.
- Item no. N153** natural 26.0 × 19.5 × 2.0cm 1-part 500 pcs.
- Item no. 5104** white 30.0 × 21.0 × 2.0cm 2-part 500 pcs.
- Item no. 12502** white 23.0 × 16.0 × 2.0cm 1-part 500 pcs.



Item no. N153



Item no. 5104

Item no. 3506

Item no. 3501

Item no. 5140



PLATE TRAY

- Item no. 3501** white 13.6 × 13.6 × 2.2cm square 1000 pcs.
- Item no. 3506** white 18.0 × 9.0 × 1.7cm rectangular 1000 pcs.
- Item no. 3502** white 18.0 × 13.6 × 2.2cm rectangular 1000 pcs.
- Item no. 5140** white 20.0 × 15.2 × 1.6cm rectangular 500 pcs.
- Item no. 3505** white 22.5 × 13.6 × 2.2cm rectangular 1000 pcs.

PLATE KARO

Item no. N127	white	16.0 × 16.0 × 1.5cm	square	500 pcs.
Item no. N128	white	20.0 × 20.0 × 1.5cm	square	500 pcs.
Item no. N129	white	26.0 × 26.0 × 1.8cm	square	500 pcs.
Item no. N130	white	26.0 × 13.0 × 1.5cm	rectangular	500 pcs.

Item no. N128



Item no. N133

PLATE WAVE

Item no. N132	white	8.0 × 8.0 × 0.9cm	500 pcs.
Item no. N133	white	15.0 × 15.0 × 0.9cm	500 pcs.

LUXA BY NATURESSE

Item no. 21261	white	14.1 × 7.2 × 1.5cm / 2.0cm	Dip-Dish	500 pcs.
Item no. 21263	white	16.0 × 8.1 × 1.6cm / 2.3cm	Dip-Dish	500 pcs.
Item no. 21264	white	16.9 × 12.3 × 4.0cm	340 ml Bowl	500 pcs.
Item no. 21265	white	20.2 × 14.6 × 4.5cm	600 ml Bowl	500 pcs.
Item no. 21266	white	24.2 × 19.5 × 19.0cm / 2.5cm	Plate flat	500 pcs.
Item no. 21267	white	27.7 × 22.4 × 2.2cm / 2.9cm	Plate flat	500 pcs.

Item no. 21261



Item no. 21265



Item no. 21267



PLATE DEDRA

- Item no. N463** white 22.4 × 22.4 × 1.0cm 1-part 350 pcs.
Item no. N464 white 26.0 × 11.0 × 1.2cm 3-part 450 pcs.



Item no. N464

Item no. N463

Item no. N467



Item no. N468

The Komodo line is not available in all countries.

PLATE KOMODO

- Item no. N465** white 9.0 × 9.0 × 1.5cm square 1600 pcs.
Item no. N468 white 18.0 × 18.0 × 1.5cm square 400 pcs.
Item no. 13099 white 22.0 × 22.0 × 1.5cm square 500 pcs.
Item no. N466 white 18.0 × 9.0 × 1.5cm rectangular 800 pcs.
Item no. N467 white 27.0 × 9.0 × 1.5cm rectangular 400 pcs.

PYRAMID BY NATURESSE

- Item no. 20370** white 5.0 × 5.0 × 4.5cm 60ml 500 pcs.
Item no. 20371 white 7.2 × 7.2 × 7.2cm 220ml 500 pcs.

Lid PLA

- Item no. 20271** transparent for item no. 20371 400 pcs.

Item no. 20271



Item no. 20271



Item no. 20371

Item no. 20370

DESSERT BOWL

- Item no. 10762** white 12.0 × 9.0 × 8.0cm 150ml 400 pcs.
Item no. 10056 white 12.0 × 8.0 × 4.5cm 300ml 600 pcs.



Item no. 10056

Item no. 10762



Item no. N132



Item no. N465



Item no. 15356



Item no. 15355



Item no. 15357



Item no. 15354



Item no. 10763

DIP-DISH

Item no. 15356	white	6.5 × 6.5 × 1.2 cm	plate	2400 pcs.
Item no. N132	white	8.0 × 8.0 × 0.9 cm	wave	500 pcs.
Item no. N465	white	9.0 × 9.0 × 1.5 cm	komodo	1600 pcs.
Item no. 15355	white	8.0 × 5.4 × 1.0 – 2.7 cm	oval	2400 pcs.
Item no. 15354	white	9.5 × 6.0 × 1.2 cm	leaf	2400 pcs.
Item no. 15357	white	10.5 × 5.2 × 0.5 – 2.0 cm	drop	2400 pcs.
Item no. 10763	white	12.8 × 6.5 × 1.7 cm	swing	600 pcs.

DIP-DISH

Item no. 15546	white	∅ 6.2 × 1.8 cm	30 ml	1800 pcs.
Item no. 10135	white	∅ 6.2 × 3.0 cm	60 ml	2000 pcs.
Item no. 15547	white	∅ 6.2 × 5.7 cm	100 ml	1200 pcs.

Lid PLA

Item no. 15303	transparent	Type 01 for item no. 15546/10135/15547	2000 pcs.
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Item no. 15303



Item no. 15547



Item no. 15546



Item no. 10135

FOOD BOX WITH HINGED LID

Item no. 3479	white	18.5 × 14.0 × 7.4 cm	600 ml	1-part	250 pcs.
Item no. 3448	white	23.5 × 14.0 × 6.7 cm	800 ml	1-part	250 pcs.
Item no. 3463	white	23.5 × 19.5 × 7.5 cm	1200 ml	1-part	250 pcs.
Item no. 3467	white	23.5 × 19.5 × 7.5 cm	320/420 ml	2-part	250 pcs.
Item no. 3468	white	23.5 × 19.5 × 7.5 cm	130/130/400 ml	3-part	250 pcs.

Item no. 3467



Item no. 3468



BOWL WITH HINGED LID

Item no. 20898	white	Type 03	23.0 × 15.3 × 5.7cm	450ml/450ml	2-part	180 pcs.
Item no. 20899	white	Type 03	24.7 × 21.0 × 5.7cm	450ml/900ml	2-part	180 pcs.

WING
LOCK
makes packaging
transport-
friendly



Item no. 20899



Item no. 20898



Item no. 20283

BURGER BOX WITH HINGED LID

Item no. 3470	white	12.0 × 12.0 × 6.8cm	500 pcs.
Item no. 3474	white	13.5 × 13.5 × 7.8cm	500 pcs.
Item no. 13275	white	15.0 × 15.0 × 8.0cm	500 pcs.
Item no. 20283	white	17.6 × 17.6 × 13.0cm	250 pcs.



Item no. 3470



BOWL OVAL

Item no. 5019	white	18.0 × 11.0 × 4.3cm	320ml	500 pcs.
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BOWL SQUARE

- Item no. **3452** white 13.0 × 13.0 × 4.2cm 240ml 500 pcs.
 Item no. **3453** white 13.0 × 13.0 × 5.9cm 350ml 500 pcs.

Lid sugar cane

- Item no. **3455** white Type **03** for item no. 3452/3453 500 pcs.



MENU TRAY RECTANGULAR

- | | | | | | |
|-----------------------|---------|---------------------|------------|-------------------|----------|
| Item no. 3456 | white | 20.5 × 13.0 × 4.5cm | 500 ml | 1-part | 500 pcs. |
| Item no. 12400 | natural | 20.5 × 13.0 × 4.5cm | 500 ml | 1-part | 500 pcs. |
| Item no. 3457 | white | 20.5 × 13.0 × 5.6cm | 650 ml | 1-part | 500 pcs. |
| Item no. 17022 | natural | 20.5 × 13.0 × 5.6cm | 650 ml | 1-part | 500 pcs. |
| Item no. N395 | white | 22.9 × 15.3 × 5.0cm | 850 ml | 1-part | 250 pcs. |
| Item no. 12402 | natural | 22.9 × 15.3 × 5.0cm | 850 ml | 1-part | 250 pcs. |
| Item no. N396 | white | 22.9 × 15.3 × 5.7cm | 1000 ml | 1-part | 250 pcs. |
| Item no. 17023 | natural | 22.9 × 15.3 × 5.7cm | 1000 ml | 1-part | 250 pcs. |
| Item no. N397 | white | 22.9 × 15.3 × 5.7cm | 420/250 ml | 2-part | 250 pcs. |
| Item no. 17024 | natural | 22.9 × 15.3 × 5.7cm | 420/250 ml | 2-part | 250 pcs. |
| Item no. 5364 | white | 24.0 × 15.4 × 4.0cm | 440/240 ml | 2-part, incl. lid | 200 pcs. |

Lid PLA

- Item no. **12049** transparent Type **01** for item no. 3456/3457/12400/17022
 Item no. **12012** transparent Type **01** for item no. N395/N396/N397/12402/17023/17024

Lid sugar cane

- Item no. **3462** white Type **03** for item no. 3456/3457 500 pcs.
 Item no. **N398** white Type **03** for item no. N395/N396/N397 250 pcs.
 Item no. **12401** natural Type **03** for item no. 12400/17022 500 pcs.
 Item no. **12403** natural Type **03** for item no. 12402/17023/17024 250 pcs.

Item no. 5364



Item no. 12401



Item no. 17022

Item no. 12012



Item no. N397

Item no. 3462



Item no. 3456

Item no. 14966



Item no. 15361

Item no. 21105



BOWL SQUARE, NATURAL

Item no.	21104	natural	12.0 × 12.0 × 3.0 cm	250 ml	900 pcs.
Item no.	21105	natural	12.0 × 12.0 × 4.0 cm	300 ml	900 pcs.
Item no.	21106	natural	12.0 × 12.0 × 5.5 cm	400 ml	900 pcs.
Item no.	21107	natural	12.0 × 12.0 × 6.5 cm	500 ml	900 pcs.
Item no.	14966	natural	17.0 × 17.0 × 4.0 cm	500 ml	500 pcs.
Item no.	14967	natural	17.0 × 17.0 × 5.5 cm	750 ml	500 pcs.

Item no. 21106

Item no. 21127



Lid PLA

Item no.	16823	transparent	Type 02 for item no. 14966/14967	500 pcs.
Item no.	21127	transparent	Type 02 for item no. 21104/21105/21106/21107	300 pcs.

Lid sugar cane

Item no.	15361	natural	Type 03 for item no. 14966/14967	500 pcs.
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Item no. 21104



BOWL RECTANGULAR, NATURAL

Item no.	14968	natural	19.5 × 17.0 × 4.0 cm	600 ml	1-part	500 pcs.
Item no.	14969	natural	19.5 × 17.0 × 5.6 cm	900 ml	1-part	500 pcs.
Item no.	16147	natural	19.5 × 17.0 × 5.6 cm	400/180 ml	2-part	400 pcs.

Lid PLA

Item no.	16821	transparent	Type 02 for item no. 14968/14969/16147	500 pcs.
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Lid sugar cane

Item no.	15360	natural	Type 03 for item no. 14968/14969/16147	500 pcs.
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Item no. 15360



Item no. 16147

WING LOCK
makes packaging transport-friendly

Stylish protection before first opening – **SELF-ADHESIVE**

Item no. 13343
page 30

Item no. 16070
page 99



Item no. 14971
page 30

BANDEROLE



Item no.	16070	Banderole PaperWise	1000 pcs.
		55.0 × 3.3 cm	





BOWL RECTANGULAR, NATURAL

Item no.	15551	natural	23.0 × 16.5 × 3.0cm	600 ml	300 pcs.
Item no.	15552	natural	23.0 × 16.5 × 4.7cm	950 ml	300 pcs.

Lid PLA

Item no.	15545	transparent	Type 02 for item no. 15551/15552	400 pcs.
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Lid sugar cane

Item no.	17914	natural	Type 03 for item no. 15551/15552	300 pcs.
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BOWL WITH HINGED LID, NATURAL

Item no.	15689	natural	13.0 × 8.0cm	550 ml	200 pcs.
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The 100% solution from nature

SIMPLE TO USE, NO LIMITATIONS

Thanks to our 15 years of experience with natural raw materials, **ready meals** can now be served **in a completely sustainable way** and free of plastic: the meal trays, the peelable films and also the matching lids are all made of fast-growing renewable raw materials and are 100% biodegradable. The **naturesse** ready-meal trays are made of sugar cane fibres and generate around 50% less CO₂ during production than conventional trays (made of part-recycled materials). The **bio-lamination**, which is also naturally biodegradable, protects each tray from water and sauces. In combination with our biodegradable and **peelable sealing films**, or with a lid made of PLA or sugar cane fibres, the natural packaging solution is complete. The wide product

range is suitable for every imaginable application and with our easy-to-use sealing machines, ready meals are packed naturally in no time at all.

This sustainable alternative to plastic is ideal for meals with longer holding times, for dressed salads, sauce-based dishes, juicy meals or even for iced desserts. The ready-meal packaging withstands the cold of the freezer as well as the heat of the microwave and oven, and so can also be used for freezing or heating the food. As always, the closure must be removed before reheating.

01 Select **natural product**



✓ Peelable film

Made from
fast-growing
renewable
**RAW
MATERIALS**

- ✓ Insulating covers made of sugar cane fibres
- ✓ Transparent lids made of PLA



- ✓ Bio-lamination for moisture protection
- ✓ Trays in more than 35 variations

02 Cook food



For warm dishes



For cold dishes



For greasy dishes



For moist food

03 Fill and simply seal



Item no. 18360



Pure white – for an elegant look (paper composite film, white)

Transparent – contents visible (NatureFlex film)



Naturally brown – for a sustainable look (paper composite film, brown)

04 Safely packed to go or **have delivered**



Sealed airtight

Hot, cold, greasy or liquid. Suitable for all **KINDS OF FOOD!**



Stackable

05 Simply **enjoy**



Easy opening



Microwave and oven safe



Heat-resistant



Freezer-safe

[Natural ready-meal packaging is simplicity itself. Watch now!](#)

BOWL ROUND, NATURAL, BIO-LAMINATED

Item no. 20982	natural	Ø 15.1 × 6.0cm	600 ml	300 pcs.
Item no. 20983	natural	Ø 19.5 × 5.2cm	900 ml	
Item no. 20984	natural	Ø 19.5 × 6.5cm	1200 ml	

Lid PLA

Item no. 17491	transparent	for item no. 20982	500 pcs.
Item no. 17590	transparent	Type 01 for item no. 20982	300 pcs.
Item no. 15543	transparent	for item no. 20983/20984	240 pcs.

Lid sugar cane

Item no. 22505	natural	Type 03 for item no. 20982	300 pcs.
Item no. 21115	natural	Type 03 for item no. 20983/20984	400 pcs.

WIDER
range of
applications,
LONGER
holding times

Item no. 21115



Item no. 20983



Item no. 20984



BOWL SQUARE, NATURAL, BIO-LAMINATED

Item no. 18004	natural	17.0 × 17.0 × 4.0cm	500 ml	500 pcs.
Item no. 18005	natural	17.0 × 17.0 × 5.5cm	750 ml	500 pcs.

Lid PLA

Item no. 16823	transparent	Type 02 for item no. 18004/18005	500 pcs.
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Lid sugar cane

Item no. 15361	natural	Type 03 for item no. 18004/18005	500 pcs.
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WING LOCK
makes packaging
transport-
friendly

Item no. 18005



BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 18006	natural	19.5 × 17.0 × 4.0cm	600ml	1-part	500 pcs.
Item no. 18007	natural	19.5 × 17.0 × 5.6cm	900ml	1-part	500 pcs.
Item no. 18008	natural	19.5 × 17.0 × 5.6cm	480/180ml	2-part	400 pcs.

Lid PLA

Item no. 16821 transparent Type **02** for item no. 18006/18007/18008 500 pcs.

Lid sugar cane

Item no. 15360 natural Type **03** for item no. 18006/18007/18008 500 pcs.

WING LOCK
makes packaging
transport-
friendly



Item no. 18006



Item no. 18008

Item no. 15360

BOWL RECTANGULAR, NATURAL, BIO-LAMINATED

Item no. 18009	natural	23.0 × 16.5 × 3.0cm	600ml	300 pcs.
Item no. 18010	natural	23.0 × 16.5 × 4.7cm	950ml	300 pcs.

Lid PLA transparent

Item no. 15545 Type **02** for item no. 18009/18010 400 pcs.

Lid sugar cane

Item no. 17914 natural Type **03** for item no. 18009/18010 300 pcs.

All trays also
available
**WITHOUT BIO-
LAMINATION**
page 41



Item no. 18009

Item no. 17914

WING LOCK
makes packaging
transport-
friendly



Item no. 18009

Lid, with notch
Item no. 15545



MENU TRAY SQUARE, BIO-LAMINATED

Item no. 12857 white 13.0 × 13.0 × 5.9cm 350ml 500 pcs.

Lid sugar cane

Item no. 3455 white Type  for item no. 12857 500 pcs.



MENU TRAY, BIO-LAMINATED

Item no. 12895	white	22.7 × 17.8 × 4.3 cm	1050 ml	1-part	250 pcs.
Item no. 22783	natural	22.7 × 17.8 × 4.3 cm	1050 ml	1-part	250 pcs.
Item no. 12896	white	22.7 × 17.8 × 4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 22784	natural	22.7 × 17.8 × 4.5 cm	550/340 ml	2-part	250 pcs.
Item no. 12897	white	22.7 × 17.8 × 4.5 cm	400/220/150 ml	3-part	250 pcs.
Item no. 22785	natural	22.7 × 17.8 × 4.5 cm	400/220/150 ml	3-part	250 pcs.

Lid PLA

Item no. 13309 transparent for item no. 12895/12896/12897/22783/22784/22785

Lid sugar cane

Item no. 15167 white Type  for item no. 12895/12896/12897 250 pcs.

Item no. 20683 white Type  for item no. 12895/12896/12897 Domed lid 250 pcs.



Item no. 16327
page 48



Item no. 20683



Item no. 12895

Item no. 22783

Item no. 15167



Item no. 12896

Item no. 13309



Item no. 22785

MENU TRAY RECTANGULAR, BIO-LAMINATED

Item no.	13049	white	20.5 × 13.0 × 4.5cm	500 ml	1-part	500 pcs.
Item no.	12858	white	20.5 × 13.0 × 5.6cm	650 ml	1-part	500 pcs.
Item no.	12859	white	22.9 × 15.3 × 5.0cm	850 ml	1-part	250 pcs.
Item no.	12860	white	22.9 × 15.3 × 5.7cm	1000 ml	1-part	250 pcs.
Item no.	22494	natural	22.9 × 15.3 × 5.7cm	1000 ml	1-part	250 pcs.
Item no.	12861	white	22.9 × 15.3 × 5.7cm	420/250 ml	2-part	250 pcs.
Item no.	22495	natural	22.9 × 15.3 × 5.7cm	420/250 ml	2-part	250 pcs.

Lid PLA

Item no.	12049	transparent	Type 01 for item no. 13049/12858
Item no.	12012	transparent	Type 01 for item no. 12859/12860/12861/ 22494/22495

Lid sugar cane

Item no.	3462	white	Type 03 for item no. 13049/12858	500 pcs.
Item no.	N398	white	Type 03 for item no. 12859/12860/12861	250 pcs.
Item no.	12403	natural	Type 03 for item no. 22494/22495	250 pcs.



TRAY GN ¼ AND ½, BIO-LAMINATED

Item no.	21185	white	26.5 × 16.2 × 6.5cm	1600 ml	240 pcs.
Item no.	20115	white	32.5 × 26.5 × 6.5cm	3945 ml	240 pcs.

Lid sugar cane

Item no.	22180	white	Type 03 for item no. 21185	240 pcs.
Item no.	22181	white	Type 03 for item no. 20115	240 pcs.



Watch video: naturally packaged ready meals.





Item no. 18360



Item no. 21379

SEALING FILM PEELABLE

Item no. 16327	Sealing film naturesse 18.5cm × 250 linear meters	printed, naturesse	1 reel
Item no. 17632	Sealing film naturesse 18.5cm × 250 linear meters	unprinted	1 reel
Item no. 22247	Sealing film NatureFlex 34.0cm × 500 linear meters	unprinted	1 reel
Item no. 22248	Sealing film NatureFlex 18.5cm × 500 linear meters	unprinted	1 reel
Item no. 22249	Sealing film NatureFlex 21cm × 500 linear meters	unprinted	1 reel
Item no. 22252	Sealing film paper white 34.0cm × 220 linear meters	unprinted	1 reel
Item no. 22253	Sealing film paper white 18.5cm × 220 linear meters	unprinted	1 reel
Item no. 22254	Sealing film paper brown 17.5cm × 220 linear meters	unprinted	1 reel
Item no. 22255	Sealing film paper brown 21.0cm × 220 linear meters	unprinted	1 reel
Item no. 22256	Sealing film naturesse 34.0cm × 250 linear meters	unprinted	1 reel
Item no. 22257	Sealing film naturesse 21.0cm × 250 linear meters	unprinted	1 reel



Item no. 17632

Item no. 16327



Item no. 22252




Item no. 22256



Item no. 22254



Item no. 22248

 **Compatible tools can be found online.**

Made simple

10 CLEAR FACTS – ENDLESS POSSIBILITIES

- ✓ **100% biodegradable** integrated solution
- ✓ Made from **fast-growing renewable raw materials**
- ✓ **Plastic-free** packaging
- ✓ Menu trays made of sugar cane fibres generate **50% less CO₂** than conventional plastic trays
- ✓ Also suitable for sauce-based dishes thanks to **bio-lamination**
- ✓ Can be used for **cold and warm dishes**
- ✓ Freezer, microwave and oven safe
- ✓ **Easy to open** thanks to peelable sealing film
- ✓ Optional closure with lid
- ✓ Wide range for **every possible application**



A close-up photograph of several vibrant green corn leaves, showing their characteristic parallel veins and wavy edges. The leaves are layered, with some in sharp focus and others blurred in the background, creating a sense of depth. The lighting is soft and natural, highlighting the texture and color of the plant matter.

P O L Y L A C T I C
A C I D (P L A)



LOOKS LIKE CONVENTIONAL PLASTIC

Even if they look very similar, the naturesses PLA products have nothing at all to do with conventional plastic. Because instead of using a finite resource, i.e. petroleum, they are made from an inexhaustible resource: natural lactic acid. And since this is obtained from starch derived from sugar cane, the disposable tableware is 100 percent natural, 100 percent biodegradable and eco-friendly.



Polylactic Acid (PLA)

LACTIC ACID AS AN ALTERNATIVE TO PETROLEUM



01

Raw material, e.g. maize, manioc and sugar cane



02

Granulated starch



03

Finished product

The use of plastic is under fire. But we are talking about conventional plastic, which is made from petroleum or polyethylene and is not naturally **biodegradable**. With the natural alternative, lactic acid, plastic-like products can be manufactured that not only have all the positive properties of conventional plastics, but also offer valuable advantages such as complete biodegradability and **climate-friendly** production. The 100 percent natural polylactides, commonly known as polylactic acids or PLA for short, are gained through the fermentation of carbohydrates – such as the starch

derived from fast-growing sugar cane. Soon we will have the capabilities to produce PLA from starch obtained solely from residues of nature.

Our PLA is **transparent, sturdy and shatterproof**. It can also be moulded into almost any shape and even used as a transparent film. Products made of PLA are eminently suitable for cold applications up to 45°C and are **lighter** than conventional materials – with no compromises in terms of function and stability. And in total harmony with nature.




Item no. 15717



Item no. 15718


CHAMPAGNE GLASS

Item no. 15717 Ø 5.5 × 15.0 × 3.0 cm
1.0 dl, calibrated

 2-part 135 pcs.

WINE GLASS

Item no. 15718 Ø 7.2 × 11.0 × 3.0 cm
1.0 dl, calibrated

 2-part 105 pcs.

BEER CUP WITH FOAM EDGE

Item no. 15447 Ø 9.6 cm 3.0 dl, calibrated 1200 pcs.



KOVA BY NATURESSE

Item no. 18348	5.0 × 5.0 × 4.5 cm	60 ml	300 pcs.
Item no. 18349	4.0 × 4.0 × 8.2 cm	100 ml	300 pcs.
Item no. 18350	5.9 × 5.9 × 7.2 cm	160 ml	400 pcs.
Item no. 18351	7.2 × 7.2 × 7.2 cm	220 ml	400 pcs.

Lid PLA

Item no. 20271 Lid for item no. 18351 400 pcs.

Cutlery CPLA mini

Item no. 19348	black	Mini fork CPLA	10 cm	1000 pcs.
Item no. 19349	black	Mini spoon CPLA	10 cm	1000 pcs.



Item no. 20271



Item no. 18351



Item no. 19348



Item no. 18350



Item no. 19349

Item no. 18349



Item no. 18348



DRINKING STRAW

Item no. 18918	Ø 0.6 × 23.0cm	black	individually wrapped	4000 pcs.
Item no. 16232	Ø 0.6 × 23.0cm	green	individually wrapped	4000 pcs.
Item no. N575	Ø 0.6 × 25.0cm	black	unwrapped	5000 pcs.
Item no. N574	Ø 0.6 × 25.0cm	green	unwrapped	5000 pcs.
Item no. N573	Ø 0.6 × 25.0cm	white	unwrapped	5000 pcs.
Item no. 15001	Ø 0.6 × 25.0cm	red	unwrapped	5000 pcs.
Item no. 19038	Ø 0.8 × 15.0cm	black	unwrapped	5000 pcs.
Item no. 16397	Ø 0.8 × 25.0cm	white	unwrapped	5000 pcs.
Item no. 19625	Ø 0.8 × 25.0cm	black	unwrapped	5000 pcs.
<i>Drinking straw CPLA</i>				
Item no. 20423	Ø 0.6 × 23.0cm	white	unwrapped	5000 pcs.



Item no. 15001



Item no. N574



Item no. N575



Item no. 20423



Item no. N573

DRINKING CUP

With calibration mark

Item no. N146	Ø 7.6cm	2.0dl		1000 pcs.
Item no. 13756	Ø 7.6cm	2.0dl	printed, naturese	1000 pcs.
Item no. N391	Ø 7.6cm	2.0dl		2250 pcs.
Item no. N197	Ø 7.6cm	2.5dl		1000 pcs.
Item no. 15447	Ø 9.6cm	3.0dl	beer cup, with foam edge	1200 pcs.
Item no. 2823	Ø 9.6cm	3.0dl		1200 pcs.
Item no. N147	Ø 9.6cm	3.0dl	light	1200 pcs.
Item no. 2824	Ø 9.6cm	4.0dl		1200 pcs.
Item no. 2825	Ø 9.6cm	5.0dl		1200 pcs.

Without calibration mark

Item no. 3172	Ø 4.5cm	0.3dl	spirits glass	3000 pcs.
Item no. 13308	Ø 7.0cm	1.5dl	vending cup	2000 pcs.
Item no. 5013	Ø 7.0cm	2.0dl	vending cup	2000 pcs.
Item no. 2749	Ø 9.6cm	2.0dl		1000 pcs.

Item no. 15447



For easy-to-combine
CUP-SYSTEMS,
see next page



55

LID FOR DRINKING CUP

Drinking lid

Item no. 19772	Ø 9.6cm	3.0dl/4.0dl/5.0dl	with hinged tab	1000 pcs.
Item no. 19773	Ø 9.6cm	3.0dl/4.0dl/5.0dl	with drinking opening	1000 pcs.

Flat lid

Item no. 10379	Ø 7.6cm	2.0dl/2.5dl	with straw opening	1000 pcs.
Item no. 2826	Ø 9.6cm	3.0dl/4.0dl/5.0dl	with straw opening	1200 pcs.
Item no. 16601	Ø 9.6cm	3.0dl/4.0dl/5.0dl	without straw opening	1200 pcs.

Dome lid with straw hole

Item no. 10063	Ø 7.6cm	2.0dl/2.5dl	not stackable	1000 pcs.
Item no. 2827	Ø 9.6cm	3.0dl/4.0dl/5.0dl	not stackable	1200 pcs.
Item no. 11645	Ø 9.6cm	3.0dl/4.0dl/5.0dl	stackable	1200 pcs.

Dome lid without straw hole

Item no. N544	Ø 9.6cm	3.0dl/4.0dl/5.0dl	not stackable	1200 pcs.
Item no. 11151	Ø 9.6cm	3.0dl/4.0dl/5.0dl	stackable	1200 pcs.
Item no. 15745	Ø 9.6cm	3.0dl/4.0dl/5.0dl	stackable, «push & click»	750 pcs.

Item no. 19773



Item no. 1645

Item no. 2823



Item no. N544

Item no. 2825



Item no. 19772

Item no. 2824



Combinable as you please: THE CUP SYSTEMS

Open, mix, enjoy. With the three cup systems from naturessse, muesli stays crispy and fresh ingredients crunchy. The innovative features mean the food can be mixed in the cup immediately prior to consumption.



All lids are
STACKABLE

Domed lid «push & click»
Item no. 15745

Insert/portion cup
Item no. 15747



Cup
Item no. 2823

SYSTEM 1: WITH «PUSH & CLICK»

The «push & click» dome lid not only locks the cup, but also the insert cup, which clicks into the lid. This completely locks the entire combination.

Lid «push & click»

Item no. 15745 Ø 9.6 cm suitable for all Ø 9.6 cm cups and for portion cups 15746/15747/N373 750 pcs.

Insert/portion cup

Item no. 15746 Ø 7.6 × 2.5 cm 60 ml 1000 pcs.

Item no. 15747 Ø 7.6 × 3.5 cm 90 ml 1000 pcs.

Item no. N373 Ø 7.6 × 4.5 cm 120 ml 1000 pcs.

Flat lid for insert/portion cup

Item no. 17111 Ø 7.6 cm for item no. 15746/15747/N373 1000 pcs.

The lid
turns the
insert cup into
**A PORTION
CUP**

SYSTEM 2: WITH INSERT CUP

The insert cup is inserted flush into the drinking cup and is held firmly by the edge of the cup. Both cups are securely closed with the lid.



Item no. 19480	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
Item no. 20817	Ø 9.4 × 2.2cm 100ml	1000 pcs.
Item no. 19477	Ø 9.6 × 10.7 cm 430 ml	1200 pcs.



SYSTEM 2: WITH SHALLOW INSERT

The drinking cup is fitted with a separator that keeps a separate lidded sauce cup firmly in its place – for crunchy or other ingredients. The dome lid holds the integrated solution together.

Item no. 11151	Lid suitable for all cups with Ø 9.6 cm	1200 pcs.
Item no. 10536	Lid for item no. 10048	2000 pcs.
Item no. 10048	Ø 7.0 × 2.5 cm 60 ml	2000 pcs.
Item no. 11318	Ø 9.6 cm	1000 pcs.
Item no. 10051	Ø 9.6 × 7.5 cm 250 ml	1200 pcs.

INSERT/PORION CUP

Portion cup

Item no. 10048	Ø 7.0 × 2.5cm	60ml	2000 pcs.
Item no. 10049	Ø 7.0 × 4.0cm	90ml	2000 pcs.
Item no. 10050	Ø 7.0 × 4.7cm	120ml	2000 pcs.
Item no. 15746	Ø 7.6 × 2.5cm	60ml	1000 pcs.
Item no. 15747	Ø 7.6 × 3.5cm	90ml	1000 pcs.
Item no. N373	Ø 7.6 × 4.5cm	120ml	1000 pcs.

Insert cup

Item no. N347	Ø 9.0 × 3.0cm	for item no. 2823	100ml	1000 pcs.
Item no. 20817	Ø 9.4 × 2.2cm	for item no. 19476/19477	100ml	1000 pcs.

Cup

Item no. 2823	Cup for item no. N347	1000 pcs.
----------------------	-----------------------	-----------

Flat lid

Item no. 10536	for item no. 10048/10049/10050	2000 pcs.
Item no. 17111	for item no. 15746 /15747/N373	1000 pcs.



Item no. 20817



Item no. 10536



Item no. 10048

Item no. 10049



Item no. 19479

Item no. 19475

Item no. 19480

Item no. 19477

DESSERT CUP

Item no. 19475	Ø 7.6 × 6.1cm	145ml	1000 pcs.
Item no. 19476	Ø 9.6 × 6.3cm	260ml	1000 pcs.
Item no. 19477	Ø 9.6 × 10.7cm	430ml	1000 pcs.
Item no. 19478	Ø 12.1 × 7.7cm	500ml	900 pcs.

Insert cup

Item no. 20817	Ø 9.4 × 2.2cm	100ml	1000 pcs.
	for item no. 19476/19477		

Lid PLA

Item no. 19479	for item no. 19475	1000 pcs.
Item no. 19480	for item no. 19476/ 19477	1000 pcs.
Item no. 19481	for item no. 19478	900 pcs.

WINE GLASS

Item no. 15718, page 53

BOWL FLOWER

Item no. 12559, page 50

**KOVA BY
NATURESSE**

page 53

FOOD CONTAINER DELI

Item no. 16404	Ø 12.1 × 3.5 cm	240 ml	1000 pcs.
Item no. 16405	Ø 12.1 × 5.1 cm	350 ml	1000 pcs.
Item no. 16406	Ø 12.1 × 7.3 cm	500 ml	1000 pcs.
Item no. 19498	Ø 12.1 × 11.0 cm	750 ml	600 pcs.

Lid PLA

Item no. 16403	for item no. 16404/16405/16406/19498	1000 pcs.
Item no. 19481	for item no. 16404/16405/16406/19498	900 pcs.



BOWL ROUND

Item no. 2757 Ø 14.5 × 6.5 cm 700 ml 600 pcs.

Lid PLA

Item no. 2758 transparent for item no. 2757 600 pcs.



BOWL FLOWER

Item no. 14517	Ø 17.0 × 7.1 cm	720 ml	300 pcs.
Item no. 13650	Ø 17.0 × 8.3 cm	950 ml	300 pcs.
Item no. 12559	Ø 17.0 × 11.2 cm	1400 ml	600 pcs.

Lid PLA

Item no. 12560 Type  for item no. 14517/13650/12559 600 pcs.



BOWL WITH HINGED LID

Item no. 17522	10.4 × 11.2 × 6.5cm	250ml	200 pcs.
Item no. 17523	10.4 × 11.2 × 8.3cm	350ml	200 pcs.
Item no. 17524	16.2 × 17.0 × 6.3cm	600ml	100 pcs.
Item no. 17525	16.2 × 17.0 × 7.7cm	800ml	100 pcs.
Item no. 17526	16.2 × 17.0 × 10.0cm	1000ml	100 pcs.



Item no. 17526



TRIANGEL PACKAGING WITH HINGED LID

Item no. 15065 15.5 × 11.0 × 3.8cm 600 Stk

BOWL SQUARE, INCL. LID

Transparent bowl with transparent lid

Item no. N579	12.6 × 12.6 × 5.5cm	240ml	360 pcs.
Item no. N580	12.6 × 12.6 × 7.2cm	360ml	360 pcs.
Item no. N581	12.6 × 12.6 × 8.7cm	480ml	360 pcs.
Item no. N582	19.2 × 19.2 × 6.5cm	720ml	300 pcs.
Item no. N584	19.2 × 19.2 × 7.8cm	960ml	300 pcs.

Black bowl with transparent lid

Item no. 14359	12.6 × 12.6 × 5.5cm	240ml	360 pcs.
Item no. 14360	12.6 × 12.6 × 7.2cm	360ml	360 pcs.
Item no. 14361	12.6 × 12.6 × 8.7cm	480ml	360 pcs.
Item no. N583	19.2 × 19.2 × 6.5cm	720ml	300 pcs.
Item no. N585	19.2 × 19.2 × 7.8cm	960ml	300 pcs.

Item no. N581



Item no. N583

**BOWL SQUARE,
BLACK**
Item no. N583, page 61

WINE GLASS
Item no. 15718, page 53



BOWL FLOWER
Item no. 12559, page 60



KOVA BY NATURESSE
page 53



DRINKING CUP
Item no. 15447, page 55

A close-up photograph of a plant stem, likely a corn cob, showing a yellowish, resinous droplet hanging from the stem. The background is a blurred green field under a blue sky.

CRYSTALLISED
POLYLACTIC ACID
(CPLA)



PERFECT BECOMES EVEN MORE PERFECT

A transformation that could not have been better. Crystallised polylactic acid (CPLA) is produced by crystallising PLA, a material that is already impressive in its own right.

The process makes the biodegradable material additionally heat-resistant and extremely rigid.

Crystallised Polylactic Acid (CPLA)
**CRYSTALLISING
OUT THE STRENGTHS**



01

*Raw material
e.g. sugar cane and manioc*



02

*Granulated starch +
heat and crystallisation*



03

Finished product

Sometimes a perfect product can be turned into an even more perfect product by crystallising out further benefits. This is the case with polylactic acid (PLA), which is the raw material for CPLA (crystallised polylactic acid). The crystallisation process brings out further strengths of the natural raw material: CPLA is perfect for **warm applications** and can withstand temperatures up to 85°C, making it ideal for coffee cups, for example. The material also becomes more **rigid**, which makes it possible, among other things, to produce ex-

tremely robust cutlery. Crystallisation makes the CPLA naturally milky in colour. With the addition of colour, the *naturesse* range of cutlery can also be supplied in beige or black, which underscores the **aesthetics**. CPLA is also pleasantly natural to the touch. Pure PLA is used in the *naturesse* CPLA products – no mixed compounds are used. The raw material base is guaranteed GMO-free and is processed into 100 percent biodegradable, stylish products without the addition of petroleum.

AND INTO THE DISHWASHER

Available
from
JUNE
2021

Once the EU ban on single-use plastic cutlery comes into force in July 2021, you can either switch to plastic-free cutlery – such as our wood or paper cutlery – or to reusable cutlery. Thanks to its special rigidity, our newly designed CPLA cutlery is dishwasher-safe to DIN EN 12875 and is made of rapidly renewable raw materials. The cutlery is biodegradable according to DIN EN 13432 and tested for food safety.

CUTLERY REUSABLE



Item no. 23133	white	Fork	16.8cm	1000 pcs.
Item no. 23134	white	Knife	16.8cm	1000 pcs.
Item no. 23135	white	Spoon	16.8cm	1000 pcs.
Item no. 23136	white	Teaspoon	12.8cm	1000 pcs.



Reusable
and
DISH-
WASHER-
safe



CUTLERY REUSABLE INDIVIDUALLY PACKED IN KRAFT BAG



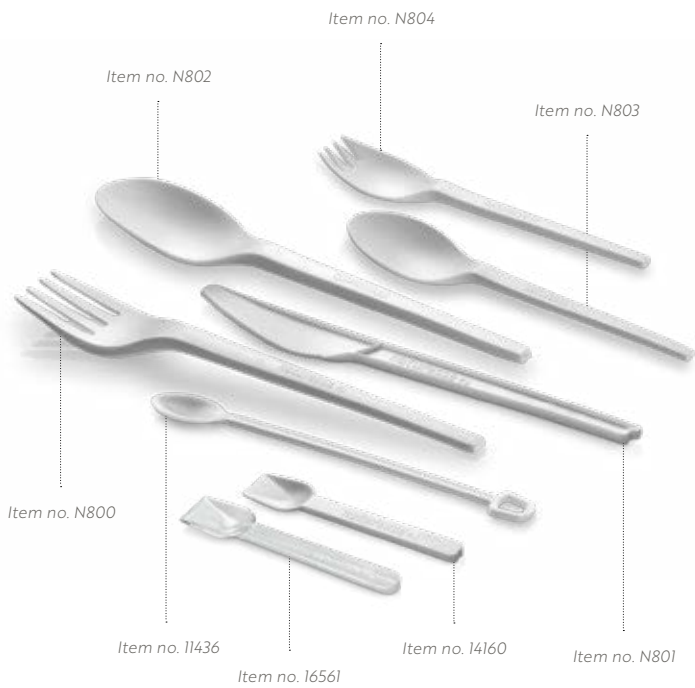
Item no. 23137	white	Paddle-Spoon	16.8cm	500 pcs.
Item no. 23138	white	Fork	16.8cm	500 pcs.
Item no. 23139	white	Knife	16.8cm	500 pcs.
Item no. 23140	white	Spoon	16.8cm	500 pcs.
Item no. 23141	white	Teaspoon	12.8cm	500 pcs.

CUTLERY SET REUSABLE PACKED IN KRAFT BAG



Item no. 23142	white	Knife, fork, napkin	16.8cm	3-part	250 sets
Item no. 23143	white	Knife, fork, teaspoon, napkin	16.8cm	4-part	250 sets





CUTLERY

Item no. N801	white	16.8cm	Knife	1000 pcs.
Item no. 13029	beige	16.8cm	Knife	1000 pcs.
Item no. N800	white	16.8cm	Fork	1000 pcs.
Item no. 13028	beige	16.8cm	Fork	1000 pcs.
Item no. N802	white	16.8cm	Spoon	1000 pcs.
Item no. 13030	beige	16.8cm	Spoon	1000 pcs.
Item no. N269	white	10.0cm	Teaspoon	2000 pcs.
Item no. N803	white	12.8cm	Teaspoon	1000 pcs.
Item no. 13031	beige	12.8cm	Teaspoon	1000 pcs.
Item no. N804	white	12.4cm	Spork	1000 pcs.
Item no. 11436	white	13.1cm	Stirrer	3000 pcs.
Item no. 14160	white	9.8 cm	Ice cream spoon	2000 pcs.
Item no. 16561	white	9.8cm	Ice cream spoon	2000 pcs.

PLA, transparent



CUTLERY SMART

Item no. 14161	white	16.5cm	Knife	1000 pcs.
Item no. 16577	black	16.5cm	Knife	1000 pcs.
Item no. 14162	white	16.5cm	Fork	1000 pcs.
Item no. 16578	black	16.5cm	Fork	1000 pcs.
Item no. 14163	white	16.5cm	Spoon	1000 pcs.
Item no. 16579	black	16.5cm	Spoon	1000 pcs.
Item no. 16707	black	12.8cm	Teaspoon	1000 pcs.
Item no. 19348	black	10.0cm	Mini fork	1000 pcs.
Item no. 19349	black	10.0cm	Mini spoon	1000 pcs.



Ingenious
and
INEXPENSIVE

CUTLERY BLACK
page 68

DOMED LID BLACK
Item no. 19074,
page 71/79

DOMED LID WHITE
Item no. 2837, page 71/79

CUTLERY REUSABLE
page 67

VENDING CUP
Item no. 15335, page 71

CUTLERY SET

Item no. 10220	white	16.8 cm	Knife, fork, napkin	3-part	250 sets
Item no. 13032	beige	16.8 cm	Knife, fork, napkin	3-part	250 sets
Item no. 10046	white	16.8 cm	Knife, fork, teaspoon, napkin	4-part	250 sets
Item no. 13033	beige	16.8 cm	Knife, fork, teaspoon, napkin	4-part	250 sets



Item no. 10046



CUTLERY SET SMART BLACK

Item no. 19268	black	16.5 cm	Fork, napkin	2-part	500 sets
Item no. 19269	black	16.5 cm	Spoon, napkin	2-part	500 sets
Item no. 19267	black	16.8 cm	Knife, fork, napkin	3-part	250 sets
Item no. 19266	black	16.8 cm	Knife, fork, spoon, napkin	4-part	250 sets



Item no. 19268



Item no. 19269



Item no. 19267



Item no. 19266



DRINKING STRAW

Item no. 20423 white 0.6 × 23.0 cm 5000 pcs.



VENDING CUP

Item no. 15335 white 7.03 × 9.0 cm 1.8 dl 3000 pcs.

[Get more useful info about CPLA vending cups.](#)



DOMED LID FOR CARDBOARD CUP

Item no. 15152	white	Ø 6.0 cm	1.0 dl	500 pcs.
Item no. 15153	white	Ø 7.5 cm	1.8 dl	500 pcs.
Item no. 2837	white	Ø 8.0 cm	2.0 dl	1000 pcs.
Item no. 19073	black	Ø 8.0 cm	2.0 dl	1000 pcs.
Item no. 2590	white	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.
Item no. 19074	black	Ø 9.0 cm	2.5 dl/3.0 dl/4.0 dl	1000 pcs.



Item no. 15152



Item no. 19073

Item no. 5096
page 78

Item no. 5097
page 78

CELLULOSE /
WOOD



The mark of
responsible forestry

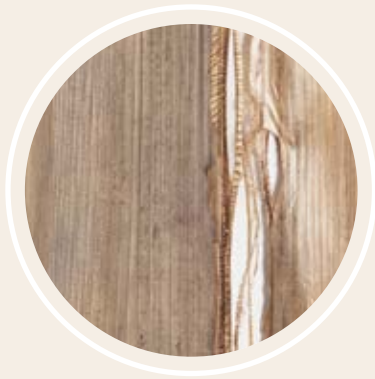


FOR ONCE YOU ARE BARKING UP THE RIGHT TREE

Nature shows us the right path to follow when it comes to avoiding conventional plastics.

It leads us directly into the FSC® forests, where wood and cellulose are harvested for natural packaging. The FSC® certificate guarantees the lasting protection of the forest and the plants and animals that live in it. For tableware that is not only 100 percent natural, but also 100 percent honest.

Cellulose/wood with FSC® certificate
A FOREST OF BENEFITS



01

Raw material wood



02

Cellulose fibres



03

Finished product

Cellulose is a perfect raw material for making natural disposable tableware or packaging. But it all depends on where the cellulose comes from. For the production of the 100 percent biodegradable *naturesse* cardboard range, our manufacturers use cellulose from FSC®-certified forests and from controlled sources. The FSC® label is a clear indication that the product originates from responsible forestry and so ensures the **protection of plants, animals, ecosystems**, soils and landscapes. An additional PLA layer, such as that used in our

paper cups, also makes the products **heat and moisture resistant**. In addition to their natural aesthetics, the wood, cardboard and paper products are also custom-printable and offer great freedom for stylish design. The diverse range is 100 percent biodegradable and climate-friendly.

The mark of
responsible forestry
FSC® C115267



Look for FSC® certified products.

CUTLERY BIRCH*



Item no. 5554	Knife	16.5cm	unwrapped	2500 pcs.
Item no. 5553	Fork	16.5cm	unwrapped	2500 pcs.
Item no. 5536	Spoon	16.5cm	unwrapped	2500 pcs.
Item no. 5524	Teaspoon	11.0cm	unwrapped	5000 pcs.
Item no. 11405	Spork	14.7cm	unwrapped	2000 pcs.
Item no. 3138	Ice cream spoon	9.6cm	unwrapped	10000 pcs.
Item no. 4626	Chip sticker in dispenser-box	8.5cm	unwrapped	10000 pcs.
Item no. N763	Chip sticker	14.0cm	unwrapped	10000 pcs.
Item no. 11406	Stirrer in dispenser-box	11.4cm	wrapped	10000 pcs.
Item no. 5092	Stirrer in dispenser-box	11.4cm	unwrapped	10000 pcs.
Item no. 11408	Stirrer in dispenser-box	14.0cm	wrapped	10000 pcs.
Item no. 3218	Stirrer in dispenser-box	14.0cm	unwrapped	10000 pcs.
Item no. N180	Stirrer	15.5cm	unwrapped	10000 pcs.
Item no. 13786	Stirrer in dispenser-box	19.0cm	wrapped	10000 pcs.
Item no. 2469	Stirrer	19.0cm	unwrapped	10000 pcs.

Item no. 13786



Item no. 5536

Item no. 5553

Item no. 3138

Item no. 5524

Item no. 5554

Item no. 4626

Item no. 11405

Item no. 2469



CUTLERY SET BIRCH*



Item no. 20380	Knife, fork, spoon, napkin	4-part	250 sets
Item no. 20381	Knife, fork, napkin	3-part	250 sets
Item no. 20382	Spoon, napkin	2-part	250 sets
Item no. 20383	Fork, napkin	2-part	250 sets

Item no. 20380

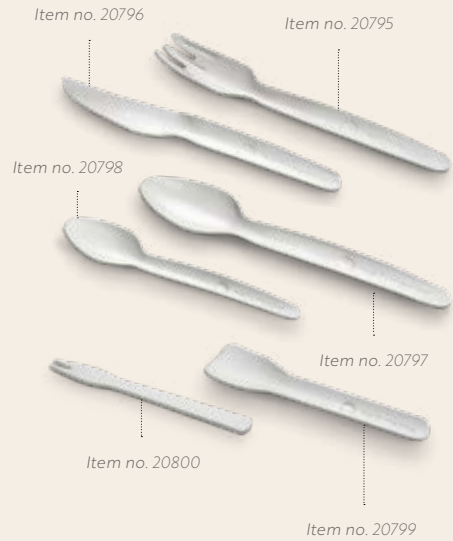
Item no. 20383



CUTLERY PAPER WITH NATURESSE EMBOSSING



Item no. 20795	white	Fork	16.5cm	2000 pcs.
Item no. 22037	brown	Fork	16.5cm	2000 pcs.
Item no. 20796	white	Knife	16.5cm	2000 pcs.
Item no. 22038	brown	Knife	16.5cm	2000 pcs.
Item no. 20797	white	Spoon	16.5cm	2000 pcs.
Item no. 22039	brown	Spoon	16.5cm	2000 pcs.
Item no. 20798	white	Teaspoon	12.0cm	2000 pcs.
Item no. 22040	brown	Teaspoon	12.0cm	2000 pcs.
Item no. 20799	white	Ice cream spoon	9.5cm	3000 pcs.
Item no. 22041	brown	Ice cream spoon	9.5cm	3000 pcs.
Item no. 20800	white	Chip sticker without embossing	8.8cm	6000 pcs.



OPTIMISATION
for removal
from a stack



CARDBOARD CUP DOUBLE WALL WITH PLA-COATING

Flat, corrugated

Item no. 2285	brown	Ø 8.0cm	2.0dl	500 pcs.
Item no. N799	brown	Ø 9.0cm	3.0dl	480 pcs.
Item no. 14689	brown	Ø 9.0cm	4.0dl	400 pcs.



CARDBOARD CUP KRAFT WITH PLA-COATING



- Item no. 20763** brown Ø 6.0cm 1.0dl 1000 pcs.
- Item no. 20764** brown Ø 8.0cm 2.0dl 1000 pcs.
- Item no. 20765** brown Ø 9.0cm 3.0dl 1000 pcs.



Item no. 20765



CARDBOARD CUP WITH PLA-COATING FOR WATER DISPENSER



- Item no. 19975** white Ø 7.0cm 2.0dl 1000 pcs.

CARDBOARD CUP DOUBLE WALL WITH PLA-COATING



Printed, design palm leaf

- Item no. 14353** Ø 8.0cm 2.0dl 588 pcs.
- Item no. 14354** Ø 9.0cm 2.5dl 480 pcs.
- Item no. 14355** Ø 9.0cm 3.0dl 480 pcs.
- Item no. 14356** Ø 9.0cm 4.0dl 560 pcs.



Item no. 14356

double wall



CARDBOARD CUP WITH PLA-COATING



Printed, design green, naturese

- Item no. 5096** Ø 6.0cm 1.0dl 1000 pcs.
- Item no. N142** Ø 7.5cm 1.8dl 1000 pcs.
- Item no. 5097** Ø 8.0cm 2.0dl 1000 pcs.
- Item no. 5098** Ø 9.0cm 3.0dl 1000 pcs.

Printed, design palm leaf

- Item no. N082** Ø 6.0cm 1.0dl 1000 pcs.
- Item no. 5235** Ø 8.0cm 2.0dl 1000 pcs.
- Item no. N539** Ø 9.0cm 3.0dl 1000 pcs.
- Item no. 11433** Ø 9.0cm 4.0dl 1000 pcs.



Item no. 5096

Item no. N142

Item no. 11433

MATCHING
CARDBOARD
CUPS
on page
29 and 78

DOMED LID

CPLA

Item no. 15152	white	Ø 6.0cm	500 pcs.
Item no. 15153	white	Ø 7.0cm	500 pcs.
Item no. 2837	white	Ø 8.0cm	1000 pcs.
Item no. 19073	black	Ø 8.0cm	1000 pcs.
Item no. 2590	white	Ø 9.0cm	1000 pcs.
Item no. 19074	black	Ø 9.0cm	1000 pcs.

Sugar cane

Item no. 20518	white	Ø 8.0cm	1000 pcs.
Item no. 20519	white	Ø 9.0cm	1000 pcs.



Item no. 15152



Item no. 19073



Item no. 20518



Item no. 2523

Item no. 5097
page 77

CARDBOARD SLEEVE 

Item no. 2523	Sleeve suitable for all cups with Ø 8.0cm	1000 pcs.
Item no. 1220	Sleeve suitable for all cups with Ø 9.0cm	1000 pcs.

PAPER DRINKING STRAW



In dispenser-box of 250 pcs.

Item no. 21053	Kraft brown	Ø 0.6 × 20.0cm	5000 pcs.
Item no. 19119	black	Ø 0.6 × 20.0cm	5000 pcs.
Item no. 19120	color assorted	Ø 0.6 × 20.0cm	5000 pcs.
Item no. 19532	black	Ø 0.6 × 23.0cm	3000 pcs.
Item no. 19533	Kraft brown	Ø 0.6 × 23.0cm	3000 pcs.
Item no. 19536	black	Ø 0.8 × 15.0cm	3000 pcs.
Item no. 19537	Kraft brown	Ø 0.8 × 15.0cm	3000 pcs.
Item no. 19534	black	Ø 0.8 × 23.0cm	3000 pcs.
Item no. 19535	Kraft brown	Ø 0.8 × 23.0cm	3000 pcs.



Item no. 19120

Item no. 19536



Item no. 15447
page 55



Item no. 19119

Item no. 19532

Item no. 21053

CARTON PLATE KRAFT WITH GREASE BARRIER



Item no. 22877

Item no. 21544	brown	Ø 18.0 cm	round	1000 pcs.
Item no. 21552	brown	Ø 23.0 cm	round	500 pcs.
Item no. 22874	brown	23.5 × 23.5 cm	square	500 pcs.
Item no. 22875	brown	11.0 × 17.0 cm	rectangular	1500 pcs.
Item no. 22876	brown	13.0 × 20.0 cm	rectangular	1500 pcs.
Item no. 22877	brown	16.0 × 23.0 cm	rectangular	1000 pcs.



Item no. 22875



Item no. 22874



Item no. 21544



CARTON DIP-DISH KRAFT WITH GREASE BARRIER



Item no. 21611 brown 9.0 × 9.0 × 3.0cm 100ml 2000 pcs.

CARTON TRAY KRAFT WITH GREASE BARRIER



Item no. 21513	brown	9.0 × 16.0 × 3.0 cm	150 ml	2000 pcs.
Item no. 20751	brown	12.5 × 20.5 × 3.5 cm	270 ml	1000 pcs.
Item no. 20752	brown	14.0 × 22.0 × 3.7 cm	450 ml	1000 pcs.

Item no. 20752



PAPER TABLECLOTH ROLL WITH MATER-BI-COATING



Item no. 17976 Width 116.0 cm, 25 lfm/meter printed, design naturessa 6 pcs.



NAPKIN PRINTED



Printed, design naturessa

Item no. 7747 white 33.0 × 33.0 cm 1/8 fold 2-ply 2500 pcs.

Item no. 19137 natural 32.0 × 33.0 cm 1/8 fold 1-ply 7200 pcs.



Item no. 7747



Item no. 19137

FRESHPACK WITH MATER-BI-COATING



In dispenser-box

Item no. 14164 35.0 × 25.5 cm 5 kg approx. 860 sheets

Item no. 14165 51.0 × 35.0 cm 5 kg approx. 430 sheets



Item no. 14164



Item no. 19733

FRESHPACK UNCOATED



Item no. 19733 30.0 × 38.0 cm 5 kg approx. 910 sheets

Item no. 19734 38.0 × 50.0 cm 5 kg approx. 550 sheets

SOUP CUP, KRAFT
Item no. 15531, page 90

WRAP CUP, KRAFT
Item no. 17075, page 84

ICE CREAM CUP, KRAFT
*Item no. 17903,
page 86*

ICE CREAM SPOON, BIRCH
Item no. 3138, page 75

SPOON BIRCH
Item no. 5536, page 75

BOAT, KRAFT
Item no. 16527, page 91

**CARDBOARD CUP
DOUBLE WALL**
Item no. 14353, page 78

**TEASPOON,
BIRCH**
Item no. 5524, page 75

NAPKIN
Item no. 7747,
page 81

CUTLERY BIRCH
page 75

BOWL ROUND, KRAFT
Item no. 17012, page 87

PINE-WOOD BOAT
Item no. 10060, page 91

SPORK, BIRCH
Item no. 11405, page 75

SANDWICH PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 21019 brown 12.5 × 7.2 cm 500 pcs.



TRIANGLE PACKAGING KRAFT WITH PLA-COATING, HINGED LID AND PLA-WINDOW

Item no. 21145 brown 16.7 × 12.9 × 4.5 cm 200 pcs.

TRANSPORT BOX KRAFT WITH PLA-WINDOW

Item no. 22866 brown 36.0 × 25.0 × 8.0 cm suitable for platters 21096/N136 2-part 50 pcs.

Item no. 22867 brown 46.0 × 32.0 × 8.0 cm suitable for platters 20725/N137 2-part 50 pcs.

Item no. 22868 brown 56.0 × 32.0 × 8.0 cm suitable for platters 20726/4747 2-part 50 pcs.

Item no. 4747
page 23



Item no. 21096
page 34



Item no. 22866



Item no. 22866

Item no. 22867

Item no. 22868

Item no. 17075



WRAP CUP KRAFT WITH PLA-COATING

Item no. 17075 brown Ø 8.5 / 6.0 × 12.0 cm 360 ml 1000 pcs.

Item no. 17076 brown Ø 8.0 / 6.0 × 14.0 cm 480 ml 1000 pcs.



Item no. 1756
page 97

CHINA TRAY WITH PLA-COATING

Item no. 11367 white Ø 8.5 × 10.0cm 450ml printed, design natureesse 480 pcs.

Item no. 11367

TAKE-AWAY BOX KRAFT WITH PLA-COATING



Item no. 15771	brown	8.5 × 6.5 × 9.0cm	700ml	400 pcs.
Item no. 15772	brown	11.0 × 9.0 × 6.5cm	800ml	260 pcs.
Item no. 15774	brown	16.0 × 9.0 × 6.0cm	1000ml	250 pcs.
Item no. 15773	brown	15.2 × 12.0 × 6.5cm	1300ml	160 pcs.
Item no. 15775	brown	20.0 × 14.0 × 6.5cm	2000ml	200 pcs.

Item no. 15771

Item no. 15773

Item no. 15775



Item no. 10683

Item no. 14846

WRAP PACK KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 10683	brown	9.0 × 5.0 × 13.9cm/17.0cm	500 pcs.
Item no. 14846	brown	9.0 × 5.0 × 9.0cm/12.1cm	500 pcs.

FOOD BOX KRAFT WITH PLA-COATING AND PLA-WINDOW

Item no. 13591	brown	12.5 × 7.7 × 7.2cm	500 pcs.
Item no. 22756	brown	11.0 × 11.0 × 4.0cm	500 pcs.
Item no. 20682	brown	12.0 × 12.0 × 5.0cm	500 pcs.

Item no. 22756

Item no. 13591

Item no. 20682

ICE CREAM CUP ROUND KRAFT WITH PLA-COATING



Printed, design naturese

Item no. 17902	Ø 7.5 × 4.5 cm	120 ml	1000 pcs.
Item no. 17903	Ø 8.5 × 5.2 cm	180 ml	1000 pcs.
Item no. 17904	Ø 9.6 × 5.2 cm	240 ml	1000 pcs.
Item no. 17905	Ø 10.5 × 6.0 cm	340 ml	500 pcs.
Item no. 20744	Ø 10.5 × 7.5 cm	440 ml	500 pcs.

Lid PLA

Item no. 19248	transparent	stackable, for item no. 17902	1000 pcs.
Item no. 19249	transparent	stackable, for item no. 17903	800 pcs.
Item no. 19250	transparent	stackable, for item no. 17904	750 pcs.
Item no. 19251	transparent	stackable, for item no. 17905/20744	750 pcs.

Lid Kraft

Item no. 21344	brown	for item no. 17902	500 pcs.
Item no. 21345	brown	for item no. 17903	500 pcs.
Item no. 21346	brown	for item no. 17904	500 pcs.
Item no. 21347	brown	for item no. 17905/20744	500 pcs.

Ice cream spoon

Item no. 20799	white	Ice cream spoon, paper	3000 pcs.
Item no. 22041	brown	Ice cream spoon, paper	3000 pcs.

Item no. 21347

Item no. 22041
page 76



Item no. 17902

Item no. 17903

Item no. 17904

Item no. 17905

Item no. 20744

Closure system with lid: there's a Kraft or PLA lid for every bowl and ice cream cup.



01 ice cream cup
Kraft, with PLA-coating



02 Lid Kraft or PLA



03 Integrated solution

BOWL ROUND KRAFT WITH PLA-COATING





Printed, design *naturesse*

Item no. 20745	brown	Ø 12.0 × 4.5cm	300ml	500 pcs.
Item no. 20746	brown	Ø 12.0 × 6.0cm	445ml	500 pcs.
Item no. 17011	brown	Ø 15.0 × 4.5cm	500ml	300 pcs.
Item no. 17012	brown	Ø 15.0 × 6.0cm	690ml	250 pcs.
Item no. 22467	brown	Ø 15.0 × 7.8cm	950ml	300 pcs.
Item no. 17013	brown	Ø 18.5 × 4.9cm	900ml	180 pcs.
Item no. 17014	brown	Ø 18.5 × 6.6cm	1200ml	160 pcs.

Lid PLA

Item no. 20854	transparent	Type  stackable, for item no. 20745/20746	400 pcs.
Item no. 17590	transparent	Type  stackable, for item no. 17011/17012	300 pcs.
Item no. 17592	transparent	Type  stackable, for item no. 17013/17014	300 pcs.

Lid Kraft

Item no. 21348	brown	for item no. 20745/20746	400 pcs.
Item no. 21349	brown	Type  for item no. 17011/17012	250 pcs.
Item no. 21350	brown	Type  for item no. 17013/17014	150 pcs.



BOWL RECTANGULAR, KRAFT WITH PLA-COATING



Printed, design naturese

Item no. 22134	brown	12.5 × 10.5 × 4.0 cm	275 ml	500 pcs.
Item no. 22135	brown	12.5 × 10.5 × 5.0 cm	375 ml	500 pcs.
Item no. 22136	brown	12.5 × 10.5 × 6.4 cm	500 ml	500 pcs.

Item no. 21023	brown	17.3 × 12.0 × 4.0 cm	500 ml	300 pcs.
Item no. 21024	brown	17.3 × 12.0 × 5.1 cm	650 ml	300 pcs.
Item no. 21025	brown	17.3 × 12.0 × 5.7 cm	750 ml	300 pcs.
Item no. 21026	brown	17.3 × 12.0 × 7.5 cm	1000 ml	300 pcs.

Lid PLA

Item no. 22138	transparent	Type 01 for item no. 22134/22135/22136	500 pcs.
Item no. 21085	transparent	Type 01 for item no. 21023/21024/21025/21026	300 pcs.

Lid Kraft

Item no. 21740	brown	Type 04 for item no. 21023/21024/21025/21026	300 pcs.
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Item no. 22134



Item no. 22138

Item no. 22136

Item no. 21085



Item no. 21740

Item no. 21026



Item no. 21024

VERY SPACE-SAVING

- ✓ Ideal where space is limited
- ✓ For hot and cold applications

- ✓ Lid made of Kraft or PLA
- ✓ Sealable

1 lid format
FOR
4 SIZES

Item no. 22138



Item no. 21740



Item no. 21085



Item no. 22134

Item no. 22135

Item no. 22136



Item no. 21023

Item no. 21024



Item no. 21025



Item no. 21026





SOUP CUP KRAFT WITH PLA-COATING



Printed, design *naturesse*

Item no. 15529	brown	Ø 9.0 × 6.0cm	230ml	500 pcs.
Item no. 15530	brown	Ø 9.0 × 8.0cm	345ml	500 pcs.
Item no. 15531	brown	Ø 9.8 × 10.2cm	480ml	500 pcs.
Item no. 15532	brown	Ø 11.8 × 11.0cm	780ml	375 pcs.
Item no. 15533	brown	Ø 11.8 × 13.3cm	950ml	375 pcs.

Lid Kraft

Item no. 15534	brown	Type 04	stackable, for item no. 15529/15530	500 pcs.
Item no. 15535	brown	Type 04	stackable, for item no. 15531	500 pcs.
Item no. 15536	brown	Type 04	stackable, for item no. 15532/15533	375 pcs.

Item no. 15534



Item no. 15529



Item no. N007

ICE CREAM CUP WITH PLA-COATING

Item no. N006	yellow	Ø 7.2 × 3.9cm	90 ml	1932 pcs.
Item no. N007	red	Ø 7.5 × 5.0cm	135 ml	1680 pcs.
Item no. N008	green	Ø 8.6 × 5.0cm	200 ml	2010 pcs.

Ice cream spoon

Item no. 16561	transparent	Ice cream spoon PLA, 9.8cm	2000 pcs.
Item no. 14160	white	Ice cream spoon CPLA, 9.8cm	2000 pcs.



Item no. 16561
page 68

Item no. 14160
page 68



Item no. 2763
page 97

Item no. 11434

Item no. 10920

BOWL ROUND WITH PLA-COATING

Printed, design *naturesse*

Item no. 11434	Ø 10.5 × 6.5cm	380 ml	500 pcs.
Item no. 11435	Ø 14.8 × 6.0cm	730 ml	500 pcs.

Domed lid PLA

Item no. 10920	transparent	for item no. 11434	500 pcs.
Item no. 10921	transparent	for item no. 11435	500 pcs.

BOAT KRAFT WITH PLA-COATING



Item no. 16527	brown	7.5 × 4.8 × 2.7cm	120 ml	1000 pcs.
Item no. 16528	brown	8.5 × 5.1 × 3.6cm	200 ml	1000 pcs.
Item no. 16529	brown	10.0 × 6.0 × 4.1cm	300 ml	1000 pcs.
Item no. 16530	brown	10.7 × 6.9 × 4.1cm	400 ml	1000 pcs.
Item no. 16531	brown	13.7 × 8.6 × 5.2cm	800 ml	500 pcs.
Item no. 16532	brown	16.8 × 9.6 × 5.7cm	1000 ml	500 pcs.

Item no. 16532



Item no. 16527

Item no. 10059



Item no. 1756
page 97

Item no. 17494



Item no. N334
page 97

PINE-WOOD* BOAT

Item no. 10057	8.0 × 6.0 × 1.0cm	30 ml	4000 pcs.
Item no. 10058	11.0 × 6.5 × 1.5cm	50 ml	4000 pcs.
Item no. 10059	17.0 × 9.0 × 2.0cm	150 ml	2000 pcs.
Item no. 17494	22.0 × 11.5 × 2.5cm	320 ml	1000 pcs.
Item no. 10060	24.5 × 11.0 × 2.5cm	450 ml	2000 pcs.



B A M B O O



NATURE'S SPEED RECORD

Bamboo is a wonder of nature. And one that grows extremely fast. The record is around 90 cm... per day. After harvesting, the stalks re-grow without human intervention. A wonderful basis, in other words, for the production of stylish and functional take-away tableware made of sturdy cardboard – without felling a single tree.



Bamboo

THE GRASSES OF THE FUTURE



01

Raw material
bamboo stalks



02

Extracted
bamboo fibres



03

Finished product

The saying «Trees don't grow into the sky» suggests that all good things come to an end. Bamboo, however, begs to differ. Certain types of bamboo can easily grow **half a metre in a single day** – a height that trees would only reach after many months. Once the bamboo has been cut, these grasses soon grow back again all by themselves. Bamboo needs no pesticides, no chemical fertilisers and **no artificial irrigation** to achieve its tremendous growth. All this is reason enough to make natural take-away tableware

out of it – tree-free. The cellulose of the bamboo fibres can be used to produce very sturdy cardboard that meets all take-away requirements. It has a light, brownish colour by nature. The delicate surface can be perfectly printed and is also a delight to the eye. The type of bamboo used is Moso, i.e. not the staple food of pandas, meaning that their habitat is left intact. The diverse range is 100 percent biodegradable and climate-friendly.

FOOD TRAY WITH PLA-COATING

- Item no. 19621** 11.5 × 8.5 × 4.3cm 360 ml 1000 pcs.
Item no. 20386 15.9 × 8.9 × 4.5cm 450 ml 1000 pcs.



Item no. 19621

Item no. 20386



Item no. 19620

BURGER BOX WITH PLA-COATING

- Item no. 19618** 11.0 × 9.5 × 7.5cm 200 pcs.
Item no. 19619 12.0 × 11.0 × 8.0cm 200 pcs.
Item no. 19620 15.5 × 15.5 × 8.5cm 200 pcs.

FOOD BOX WITH PLA-COATING AND HINGED LID, WITH PLA-WINDOW

- Item no. 19615** 21.0 × 16.0 × 4.0cm 450 ml 2 windows 200 pcs.
Item no. 19614 16.0 × 12.0 × 5.0cm 800 ml 2 windows 200 pcs.
Item no. 19616 20.0 × 12.0 × 5.0cm 950 ml 2 windows 200 pcs.
Item no. 19617 20.0 × 14.0 × 6.0cm 1300 ml 2 windows 200 pcs.

Item no. 19614



Item no. 19604

Item no. 19603

FOOD BOX WITH PLA-COATING

- Item no. 19601** 11.5 × 11.5 × 4.0cm 450 ml 400 pcs.
Item no. 19603 13.5 × 13.5 × 5.0cm 800 ml 400 pcs.
Item no. 19607 15.5 × 15.5 × 5.0cm 950 ml 400 pcs.
Item no. 19605 19.0 × 13.0 × 4.0cm 750 ml 400 pcs.
Item no. 19609 21.5 × 13.5 × 4.0cm 900 ml 400 pcs.

Lid with PLA-window

- Item no. 19602** for item no. 19601 400 pcs.
Item no. 19604 for item no. 19603 400 pcs.
Item no. 19606 for item no. 19605 400 pcs.
Item no. 19608 for item no. 19607 400 pcs.
Item no. 19610 for item no. 19609 400 pcs.



TAKE-AWAY BOX WITH HANDLE AND WITH PLA-COATING 

Item no. 19599 11.0 × 11.0 × 6.5 cm 670 ml 500 pcs.

Item no. 19600 15.0 × 15.0 × 6.5 cm 1100 ml 500 pcs.

Item no. 19600



Item no. 1756
page 97

Item no. 19612

CHINA TRAY WITH PLA-COATING 

Item no. 19611 Ø 7.7 × 10.0 cm 450 ml 500 pcs.

Item no. 19612 Ø 9.5 × 9.5 cm 700 ml 500 pcs.

Item no. 19613 Ø 9.5 × 11.5 cm 950 ml 500 pcs.

STICK BAMBOO NATURAL*

In dispenser-box of 250 pcs.

Item no. 2677	4.0 cm	Saigon III	4000 pcs.
Item no. 10122	6.0 cm	Saigon IV	4000 pcs.
Item no. 11394	9.0 cm	Saigon V	4000 pcs.
Item no. 2760	10.5 cm	Saigon I	4000 pcs.
Item no. 2761	12.0 cm	Saigon II	4000 pcs.
Item no. 11395	15.0 cm	Saigon VI	4000 pcs.
Item no. 11396	18.0 cm	Saigon VII	4000 pcs.
Item no. 2762	9.0 cm	Tokyo I	4000 pcs.
Item no. 2763	12.0 cm	Tokyo II	4000 pcs.
Item no. N181	14.0 cm	Tokyo III	4000 pcs.
Item no. N334	18.0 cm	Tokyo IV	4000 pcs.

Pair, wrapped

Item no. 1756	23.0 cm	Chopsticks	2000 pcs.
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STICK BAMBOO BLACK/NATURAL*

In dispenser-box of 250 pcs.

Item no. 10052	8.0 cm	Mumbai I	4000 pcs.
Item no. 10053	12.0 cm	Mumbai II	4000 pcs.
Item no. 10054	8.0 cm	Twisted I	4000 pcs.
Item no. 10055	12.0 cm	Twisted II	4000 pcs.



STICK BAMBOO RED*

In dispenser-box of 250 pcs.

Item no. 11402	9.0 cm	Kyoto	4000 pcs.
Item no. 11397	12.0 cm	Fuji	4000 pcs.
Item no. 11399	9.0 cm	Atami	4000 pcs.
Item no. 11401	7.0 cm	Kita	4000 pcs.



STICK BAMBOO YELLOW*

In dispenser-box of 250 pcs.

Item no. 11398	12.0 cm	Fuji	4000 pcs.
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FOOD BOX AND LID

Item no. 19607/19608, page 95

SANDWICH BAG

Item no. 15676, page 99

FOOD TRAY

Item no. 20386, page 95

BURGER BOX

Item no. 19620, page 95

FOOD TRAY

Item no. 19621, page 95

SANDWICH BAG WITH PLA-WINDOW

Item no. 15675	28.0 × 10.0 + 2 × 3.0cm	500 pcs.
Item no. 15676	23.0 × 14.0 + 2 × 3.0cm	500 pcs.
Item no. 15677	23.0 × 21.0 + 2 × 3.5cm	500 pcs.
Item no. 15678	33.0 × 12.0 + 2 × 3.0cm	500 pcs.



Item no. 15675

SANDWICH BAG WITH PLA STRIP WINDOW

Item no. 15684	37.0 × 16.0 + 2 × 4.0cm	500 pcs.
Item no. 15685	43.0 × 21.0 + 2 × 4.0cm	500 pcs.
Item no. 15686	33.0 × 12.0 + 2 × 3.0cm	500 pcs.
Item no. 15687	27.0 × 26.0 + 2 × 3.5cm	500 pcs.



Item no. 15684

Item no. 15680



BREAD BAG

Item no. 15679	28.0 × 10.0 + 2 × 2.75cm	500 pcs.
Item no. 15680	22.5 × 14.0 + 2 × 3.0cm	500 pcs.
Item no. 15681	23.0 × 21.0 + 2 × 3.5cm	500 pcs.
Item no. 15682	33.0 × 12.0 + 2 × 3.0cm	500 pcs.
Item no. 15683	37.0 × 16.0 + 2 × 4.0cm	500 pcs.

WRAPPER

Item no. 16070	55.0 × 3.3cm	self-adhesive	1000 pcs.
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Item no. 16070



Item no. 19603
page 95



PAPERWISE – A GOOD SIGN

PaperWise stands for the process by which high-quality cardboard is made out of cellulose derived from agricultural residual materials. The PaperWise take-away products use agricultural waste products such as stalks and leaves. This means that no wood from trees is needed to make cardboard.



MATER - BI



BAGS OF NATURAL RESOURCES

Nature would surely love to give all those plastic shopping bags the sack. This is why the carrier bags, pouches and films from naturessa use no conventional plastic at all. Instead they are made from natural vegetable oil and vegetable starch (Mater-Bi). The tear-resistant bag range can even be disposed of via the household compost.



Mater-Bi
**SHOPPING BAGS WITH
A SECONDARY USE**



01

*Raw material vegetable
oil and starch*



02

Granulated starch



03

Finished product

A lot of conventional plastic is still used for shopping. The semi-transparent shopping bags that have been the norm in retail up to now are made from petroleum and normally end up in the waste. Both aspects – bags made with a problematic resource and waste generation – are unnecessary thanks to the ideas of nature and the innovations of naturesses. The naturesses bags, pouches and films are made of a material called Mater-Bi, which is nothing other than a starch blend on the basis

of vegetable oil and vegetable starch. And the result is also strong: the solutions produced from Mater-Bi are **tear-resistant**, very robust and also breathable. As natural products, they return to nature again after use. All naturesses bags are certified to DIN EN 13432 and may be **disposed of in the household compost** without a second thought. This way, a shopping bag can have a second lease of life as a garden waste bag.

COMPO BOX: ODOURLESS DISPOSAL

Organic kitchen waste quickly starts to smell. This is where our **innovative product solution** comes in. Together with the breathable **Compo Bag**, the **Compo Bag** ensures constant air circulation. As a result it actively prevents unpleasant odours and mildew developing. This solution therefore means you can happily leave your green waste in the Compo Box for up to a whole week.



Item no. 5024

Item no. N027

COMPOST BIN

Item no. N027	25.0 × 23.0 × 15.0cm	7lt	1 pcs.
Item no. 5024	Green waste bag, for item no. N027		10 bags per roll



Item no. 5024

GREEN WASTE BAG

Item no. 5024	24.0 × 2 × 9.5 × 50.0cm	10lt	0.018 mm	10 bags per roll
Item no. 5025	50.0 × 69.0cm	30lt	0.030 mm	10 bags per roll
Item no. 5026	60.0 × 84.0cm	60lt	0.035 mm	10 bags per roll

KNOT BAG

Printed, design Nature Bag

Item no. 17633	22.0 × 2 × 6.0 × 43.0cm	0.016 mm	150 bags per roll
Item no. 12965	22.0 × 2 × 6.0 × 49.0cm	0.016 mm	120 bags per roll
Item no. 3545	23.0 × 2 × 9.5 × 49.0cm	0.023 mm	100 bags per roll
Item no. 22999	27.5 × 2 × 8.0 × 50.0cm	0.023 mm	100 bags per roll



Item no. 17633

DUAL USE:
as a shopping
and compost
bag



Item no. 5027

GREEN WASTE BAG (INLINER)

Item no. 5027	46.0 × 44.0 × 130.0cm	120lt/140lt	0.020 mm	8 bags per roll
Item no. 5028	57.0 × 58.0 × 135.0cm	240lt	0.020 mm	8 bags per roll
Item no. 5064	83.0 × 45.0 × 140.0cm	360lt	0.025 mm	5 bags per roll
Item no. 5049	115.0 × 75.0 × 150.0cm	800lt	0.030 mm	5 bags per roll

NATURE AS A GUEST AT YOUR EVENT

Your
**STRONG
PARTNER**

Nature is playing an increasingly important role in the area of events too. For instance, visitors are increasingly expecting a considerate approach to the use of resources, and sustainable catering technology is taken for granted. After all, an event is supposed to be an occasion for positive emotions – and cues from nature are conducive to this.

Pacovis AG – which owns the *naturesse* brand – is pleased to actively support you in the organisation and execution of major events: from our wide range of event products, you choose the right ones for you and benefit not only from an initial delivery of stock, but also from precise supply and stock management. If requested, our staff can support you around the clock at events and guarantee that everything runs smoothly with stylish products from nature.



DISPOSAL – A GOOD QUESTION

One issue that keeps coming up is how to dispose of nature's items properly. After all, the raw materials used are all 100 percent biodegradable. So where should they go when they've served their purpose? Unfortunately, every country, every region and even almost every canton has different requirements and different regulations, so there is not just one simple answer. But one thing is the same everywhere: regardless of whether the products are fermented, composted, biodegraded or incinerated, the nature's items are always more ecologically sound than conventionally produced single-use tableware made from fossil raw materials. The method of disposal plays a lesser role in the sustainability debate.

Our technical experts are happy to advise you. We look forward to hearing from you!

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non-food

Other countries

See page 110

YOUR DESIGN AS AN EXQUISITE TOUCH

Your decision as a company to choose sustainability already meets with widespread approval. You can build on this and associate your brand directly with the natural packaging – by having everything imprinted to your custom design. Draw attention to yourself and give your customers your own design or messages as a delicious side dish.

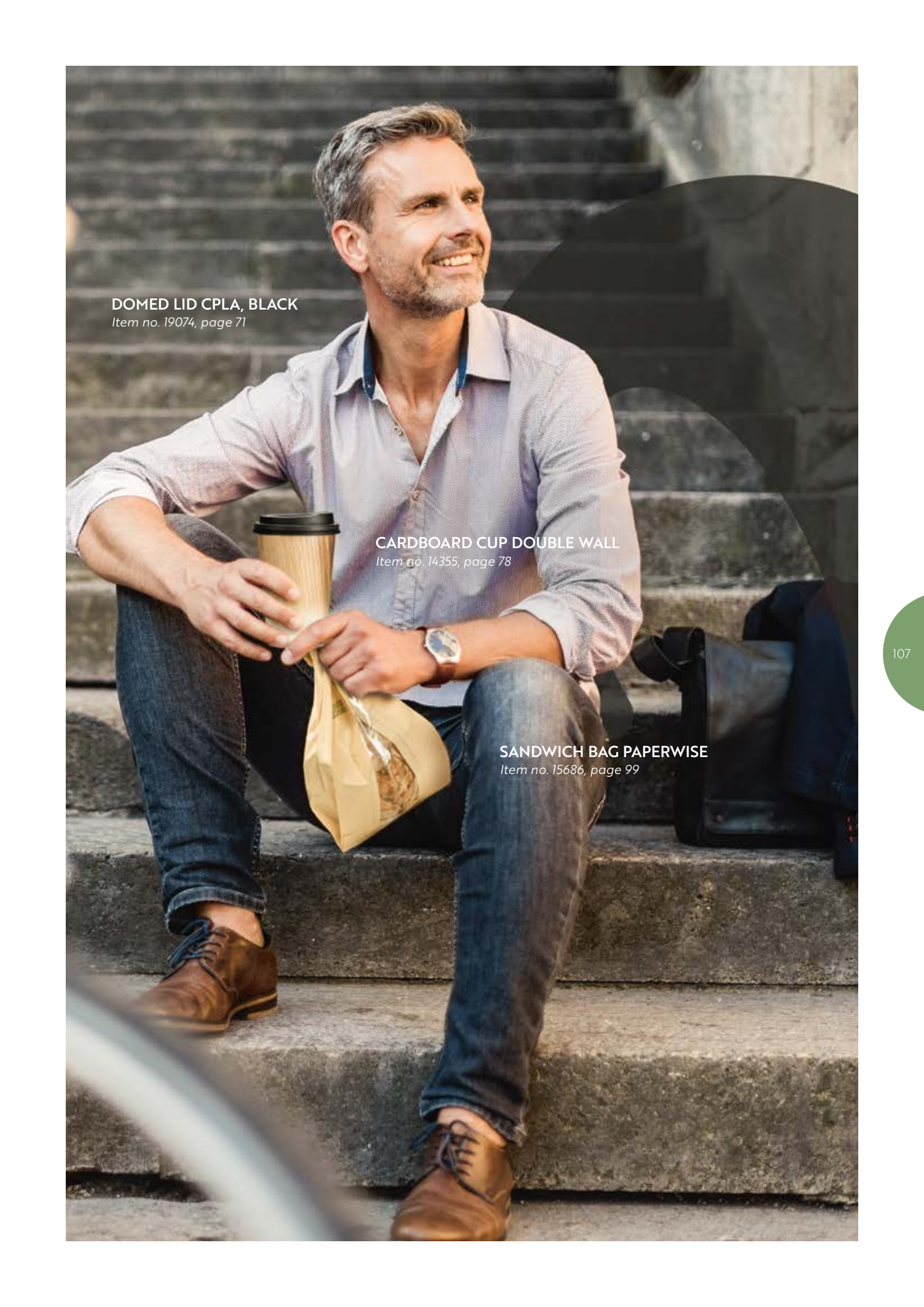
Whether meal trays, napkins, products for hot and cold drinks or many other forms of single-use packaging made from natural raw materials – we have the expertise to give comprehensive advice on how to best imprint and personalise your items. Because naturally it's a stylish solution you're looking for. But it's also a matter of food safety, industry standards, laws and shelf life. Pacovis has a team of experts who support the customer from the consultation

stage through to the production process and expertly bridge the gap between developers and packaging manufacturers.



The imprintable items are **marked with a symbol** in this catalogue.



A man with short grey hair and a beard is sitting on stone steps. He is wearing a light blue button-down shirt, dark blue jeans, and brown leather shoes. He is holding a brown cardboard coffee cup with a black lid in his right hand and a brown paper sandwich bag in his left hand. A black bag is on the steps next to him. The background shows more stone steps and a blurred building.

DOMED LID CPLA, BLACK
Item no. 19074, page 71

CARDBOARD CUP DOUBLE WALL
Item no. 14355, page 78

SANDWICH BAG PAPERWISE
Item no. 15686, page 99

OUR RESPONSIBILITY – YOUR SAFETY

We, the owners and all the staff of Pacovis, embrace our responsibility towards people, towards the environment and towards you. This is evident in our efforts to ensure fair working conditions, the care we take with respect to the environment and our great commitment to food safety.

All our suppliers guarantee **socio-ethical** and **ecological** procurement practices in compliance with the ILO conventions. Preference is given to suppliers who are additionally certified compliant with ethical standards such as Sedex, SA 8000 or BSCI. Throughout the entire manufacturing process, we adhere rigorously to all laws, provisions, rules of conduct and industrial standards – labour law, fiscal legislation, European and international law and the core UN conventions.

We take the utmost care in protecting food quality and **food safety** aspects. We comply with and exceed requirements in the areas of food-grade approvals, foodstuffs law and food packaging, and are certified to recognised industrial standards. We fulfil the safety and hygiene requirements in accordance with the GFSI standards HACCP, IFS, BRC, FSSC 22000 and offer you labels such as Sedex, FSC®, ISO 14001, VLOG, Organic Farming Ordinance and several more.

Particularly noticeable is the social and ecological commitment in the products of the *naturesse* brand. Socio-ethical guidelines and ecological procurement are of paramount importance here. In addition to compliance with all specifications and the above certifications, the entire *naturesse* product range is certified to DIN EN 13432, which guarantees residue-free compostability.



**FAIR
AND SAFE,**
guaranteed

CERTIFICATIONS IN BRIEF

OK COMPOST HOME TÜV AUSTRIA

The OK compost HOME logo guarantees that a product is fully biodegradable in garden compost and has no negative impact on the environment.

DIN EN 13432

DIN EN 13432 stands for «industrial compostability» and means that a material degrades to water, carbon dioxide and biomass in industrial composting operations under defined conditions (time, temperature, oxygen, humidity) and in the presence of microorganisms or fungi.

DIN EN 12875

The standardised symbol for both the DIN EN 12875 and DIN EN 12875-2 standards indicates that household goods are dishwasher-safe in the broadest sense.

SA 8000

SA 8000 is an international standard that seeks to improve working conditions, and serves as a minimum requirement for social and labour standards. SA 8000 is based on conventions of the International Labour Organization (ILO) and the United Nations (UN).

SEDEX AND SMETA

Supplier Ethical Data Exchange is a membership organisation for companies that have committed themselves to continuously improving ethical standards in their supply chain. The audit covers areas such as working conditions, occupational health and safety, environmental management and hygiene.

ISO 14001

The international environmental management standard ISO 14001 sets out internationally agreed requirements for an environmental management system, and is part of a family of standards. This includes numerous other standards in various areas of environmental management, such as life cycle assessments, environmental indicators and environmental performance evaluation.

FSC®

FSC® stands for «Forest Stewardship FSC®», an international certification system for more sustainable forestry. FSC®-certified forests and plantations, which among other things are subject to strict ecological and social principles are managed in order to protect conservation.

FOOD SAFETY

Food safety includes the aspect of hygiene. It stands for all measures and concepts that are intended to ensure that food is suitable for consumption by the end consumer without any adverse effects or damage to health.

DISTRIBUTION PARTNERS – NATURALNESS TRANSCENDS BORDERS

Advice and product availability in 15 countries.

Sustainability is very much in demand. Thus it is that we are delighted to offer you our natural products of the naturessse brand in nearly every European country. Regional distribution partners are always ready to help you with expert advice, and can supply you directly from the local ware-

houses. That way you benefit from short delivery times and competent regional support. The distribution network is organised from the headquarters in Switzerland and the two subsidiaries in Germany and Austria. In addition, we have established exclusive partnerships for you in some countries in order to offer you expert local support.

DISTRIBUTION PARTNERS

Belgium

Bio Pack
T +32 59 50 90 59
www.biopack.be

Finland

MT Company Oy
T +358 50 326 8791
www.mtcoy.fi

Holland

Natureko biodisposables
T +31 182 638 275
www.natureko.nl

Norway

Greenway-Norge
T +47 922 81 479
www.greenway-norge.no

Spain

Massegur
T +34 972 46 92 00
www.massegur.com

Denmark

Greenway-Denmark
T +45 98 46 15 55
www.greenway-denmark.dk

France

CROKUS S.A.S.
T +33 474 43 56 43
www.crokus-france.eu

Ireland

Reach Group
T +353 23 885 8107
www.reachretailservices.ie

Poland

EcoMaster
T +48 22 872 17 62
www.bionaczynia.pl

Czech Republic

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T +420 730 109 727
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Estonia

Planetta cup OÜ
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Italy

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www.bionela.eu

Hungary

Ökosys Zrt.
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Portugal

PACOVIS GROUP

Switzerland

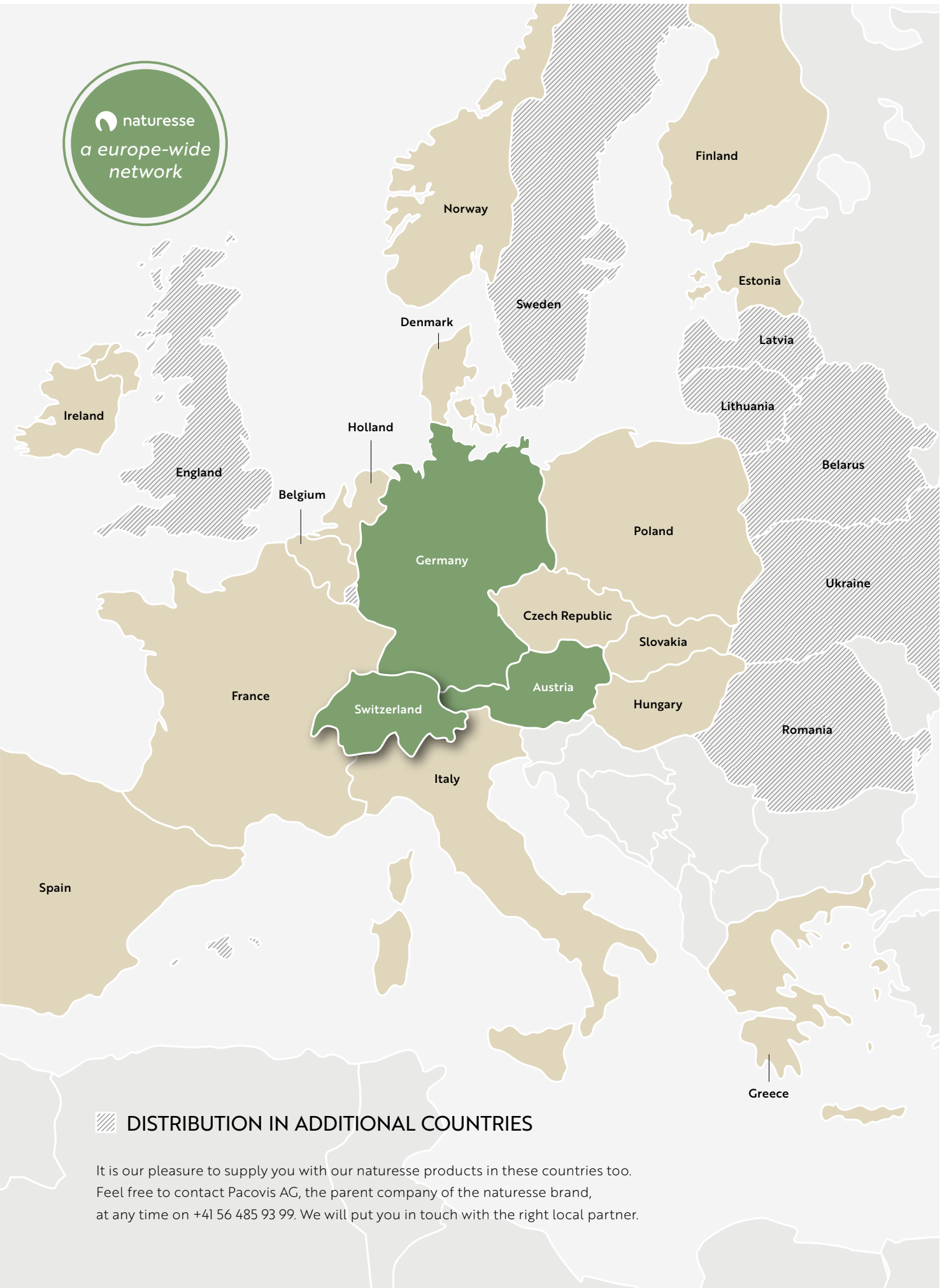
Pacovis AG
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Austria

Pacovis Österreich GmbH & Co KG
T +43 2266/65317
www.pacovis.at/non-food



 DISTRIBUTION IN ADDITIONAL COUNTRIES

It is our pleasure to supply you with our naturesse products in these countries too. Feel free to contact Pacovis AG, the parent company of the naturesse brand, at any time on +41 56 485 93 99. We will put you in touch with the right local partner.



FORK REUSABLE
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BOWL ROUND, KRAFT
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Happy to Serve.



A PROMISE THAT MAKES EVERYONE HAPPY

«Happy to serve» is the core of all we do, a credo we have always lived by since our founding in 1935 and are now communicating to you conceptually and visually through our entire presentation: we search out the best solutions for you, look ahead conscientiously on your behalf and make every effort until you are completely thrilled. **And that's a promise!**

Serving is part of your job. And ours too. **Making the guest happy** is the top priority. This has been our guiding principle for almost 90 years, and everything else flows out of that. We are a traditional Swiss company with 500 or so staff and the very special passion to serve up the very best for you, always with a smile.

Our group of companies has grown many times over since its founding – and now has branches in Switzerland, Germany, Austria, Russia, Romania and Turkey as well as sales partners throughout Europe. Today our business model stands on three strong pillars: in the **food** sector, we specialise in seasonings and enhancements, which we develop for you with

great sensitivity. Our **non-food** business revolves around functional packaging, which we always have ready on hand for you. And thanks to our focus on **safety**, you know your food is always safe in our hands.

Our success over the past decades is based on a clear recipe: it takes an alert mind. Because it's only by listening attentively that we can present the right solutions – on a silver platter, as it were. You could say our **exceptional customer proximity** is our open secret for every perfect idea. But it also requires persistence and consistency. Because the best answer to your needs has to be well-researched and optimally developed. In combination with an unprecedented commitment, this results in complete satisfaction. Your satisfaction. And ours too.

PRODUCT OVERVIEW

On the following pages you will find an overview of the broad naturessse range, showing all the various products and forms presented in the catalogue. Please note that the photos of the various items are not to scale.



PALM LEAF

P. 19 Item no. 5035		P. 20 Item no. N745		P. 22 Item no. N732	
P. 19 Item no. 5036		P. 20 Item no. N744		P. 22 Item no. 15022	
P. 19 Item no. 14645		P. 21 Item no. 19471		P. 22 Item no. 5029	
P. 19 Item no. 12172		P. 21 Item no. 19014		P. 22 Item no. 10758	
P. 19 Item no. 15190		P. 21 Item no. 5034		P. 22 Item no. 3583	
P. 19 Item no. 10759		P. 21 Item no. 20814		P. 22 Item no. 3584	
P. 19 Item no. 19441		P. 21 Item no. 15340		P. 22 Item no. 12173	
P. 19 Item no. N140		P. 21 Item no. 5031		P. 23 Item no. N729	
P. 19 Item no. N731		P. 21 Item no. 5033		P. 23 Item no. 19472	
P. 20 Item no. 10066		P. 21 Item no. 5037		P. 23 Item no. N135	
P. 20 Item no. 5284		P. 21 Item no. 5039		P. 23 Item no. N136	
P. 20 Item no. 15341		P. 21 Item no. 5041		P. 23 Item no. N137	
P. 20 Item no. 15598		P. 21 Item no. N141		P. 23 Item no. 4747	
P. 20 Item no. 5030		P. 22 Item no. 5038		P. 23 Item no. 5045	
P. 20 Item no. 5040		P. 22 Item no. 18852			
P. 20 Item no. 3392		P. 22 Item no. 18853			
P. 20 Item no. 3391		P. 22 Item no. 18854			
P. 20 Item no. 3394		P. 22 Item no. 18855			

The naturalness of the palm leaf products can be seen in every single product. Due to the varying vein patterns and colours of the palm leaves, each item is one-of-a-kind with its own unique style.

SUGAR CANE

P. 29
Item no. 20518



P. 29
Item no. 20519



P. 29
Item no. 10157



P. 29
Item no. 10136



P. 29
Item no. 13564



P. 29
Item no. N461



P. 30
Item no. N202



P. 30
Item no. N323



P. 30
Item no. N462



P. 30
Item no. 3435



P. 30
Item no. 5018



P. 30
Item no. 5254



P. 30
Item no. N154



P. 30
Item no. 15548



P. 30
Item no. N394



P. 30
Item no. 12701



P. 30
Item no. 15549



P. 30
Item no. 15550



P. 30
Item no. 14970



P. 30
Item no. 15441



P. 30
Item no. 14971



P. 31
Item no. 14171



P. 31
Item no. 14172



P. 31
Item no. 3438



P. 31
Item no. 5015



P. 31
Item no. N151



P. 31
Item no. 5016



P. 31
Item no. N152



P. 31
Item no. 5017



P. 31
Item no. N157



P. 31
Item no. 10761



P. 31
Item no. 16366



P. 31
Item no. 10485



P. 34
Item no. 21096



P. 34
Item no. 20725



P. 34
Item no. 20726



P. 34
Item no. 5203



P. 34
Item no. N153



P. 34
Item no. 5104



P. 34
Item no. 12502



P. 34
Item no. 3501



P. 34
Item no. 3506



P. 34
Item no. 3502



P. 34
Item no. 5140



P. 34
Item no. 3505



P. 35
Item no. N127



P. 35
Item no. N128



P. 35
Item no. N129



P. 35
Item no. N130



P. 35
Item no. N132



P. 35
Item no. N133



P. 35
Item no. 21261



P. 35
Item no. 21263



P. 35
Item no. 21264



P. 35
Item no. 21265



P. 35
Item no. 21266



P. 35
Item no. 21267





P. 36
Item no. N463



P. 36
Item no. N464



P. 36
Item no. N465



P. 36
Item no. N468



P. 36
Item no. 13099



P. 36
Item no. N466



P. 36
Item no. N467



P. 36
Item no. 20370



P. 36
Item no. 20371



P. 36
Item no. 10762



P. 36
Item no. 10056



P. 37
Item no. 15356



P. 37
Item no. 15355



P. 37
Item no. 15354



P. 37
Item no. 15357



P. 37
Item no. 10763



P. 37
Item no. 15546



P. 37
Item no. 10135



P. 37
Item no. 15547



P. 37
Item no. 3479



P. 37
Item no. 3448



P. 37
Item no. 3463



P. 37
Item no. 3467



P. 37
Item no. 3468



P. 38
Item no. 20898



P. 38
Item no. 20899



P. 38
Item no. 3470



P. 38
Item no. 3474



P. 38
Item no. 13275



P. 38
Item no. 20283



P. 38
Item no. 5019



P. 39
Item no. 3452



P. 39
Item no. 3453



P. 39
Item no. 3456



P. 39
Item no. 12400



P. 39
Item no. 3457



P. 39
Item no. 17022



P. 39
Item no. N395



P. 39
Item no. 12402



P. 39
Item no. N396



P. 39
Item no. 17023



P. 39
Item no. N397



P. 39
Item no. 17024



P. 39
Item no. 5364



P. 40
Item no. 21104



P. 40
Item no. 21105



P. 40
Item no. 21106



P. 40
Item no. 21107



P. 40
Item no. 14966



P. 40
Item no. 14967



P. 40
Item no. 14968



P. 40
Item no. 14969



P. 40
Item no. 16147



P. 40
Item no. 16070



P. 41
Item no. 15551



P. 41
Item no. 15552



P. 41
Item no. 15689





SUGAR CANE

P. 44
Item no. 20982  

P. 44
Item no. 20983  

P. 44
Item no. 20984  

P. 44
Item no. 18004  

P. 44
Item no. 18005  

P. 45
Item no. 18006  

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Item no. 18007  

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Item no. 18008  

P. 45
Item no. 18009  

P. 45
Item no. 18010  

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Item no. 12857  

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Item no. 12895  

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Item no. 22783  

P. 46
Item no. 12896  

P. 46
Item no. 22784  

P. 46
Item no. 12897  

P. 46
Item no. 22785  

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Item no. 13049  

P. 47
Item no. 12858  

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Item no. 12859  

P. 47
Item no. 12860  

P. 47
Item no. 22494  


P. 47
Item no. 12861  



P. 47
Item no. 22495  



P. 47
Item no. 21185  



P. 47
Item no. 20115  



P. 48
Item no. 18360  

P. 48
Item no. 21379  



P. 48
Item no. 16327  

P. 48
Item no. 17632  



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Item no. 22247  



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Item no. 22248  



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Item no. 22249  



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Item no. 22252  

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P. 48
Item no. 22254  

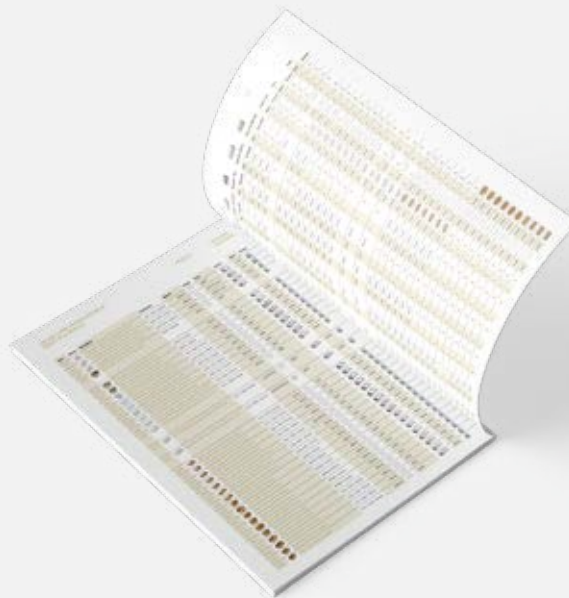
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Item no. 22256  

P. 48
Item no. 22257  



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PLA

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Item no. 15717



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Item no. 15718



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Item no. 18348



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Item no. 18349



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Item no. 18350



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Item no. 18351



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Item no. 16232



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Item no. 19038



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Item no. 13756



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Item no. N391



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Item no. N197



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Item no. 15447



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Item no. 2823



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P. 55
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Item no. 5013



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Item no. 19772



P. 55
Item no. 19773



P. 55
Item no. 10379



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P. 55
Item no. 16601



P. 55
Item no. 10063



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P. 55
Item no. 11645



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Item no. N544



P. 55
Item no. 11151



P. 55
Item no. 15745



P. 56
Item no. 15747



P. 56
Item no. 17111



P. 57
Item no. 20817



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Item no. 10536



P. 57
Item no. 10048



P. 57
Item no. 11318



P. 57
Item no. 10051



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P. 58
Item no. 10050



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Item no. 15746



P. 58
Item no. N373



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Item no. N347



P. 58
Item no. 19475



P. 58
Item no. 19476



P. 58
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P. 58
Item no. 19478





P. 60
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Item no. 16405







P. 60
Item no. 16406  


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Item no. 14517 


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Item no. 12559 


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Item no. 17522 

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Item no. 16561 

CPLA



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P. 67
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Item no. 23140



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P. 68
Item no. N800



P. 68
Item no. 13028



P. 68
Item no. N802



P. 68
Item no. 13030



P. 68
Item no. N269



P. 68
Item no. N803



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P. 68
Item no. 11436



P. 68
Item no. 14160



P. 68
Item no. 14161



P. 68
Item no. 16577



P. 68
Item no. 14162



P. 68
Item no. 16578



P. 68
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Item no. 15153



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Item no. 19073



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Item no. 19074





CELLULOSE/WOOD

P. 75 Item no. 5554		P. 76 Item no. 20795		P. 78 Item no. 14354		
P. 75 Item no. 5553		P. 76 Item no. 22037		P. 78 Item no. 14355		
P. 75 Item no. 5536		P. 76 Item no. 20796		P. 78 Item no. 14356		
P. 75 Item no. 5524		P. 76 Item no. 22038		P. 78 Item no. 5096		
P. 75 Item no. 11405		P. 76 Item no. 20797		P. 78 Item no. N142		
P. 75 Item no. 3138		P. 76 Item no. 22039		P. 78 Item no. 5097		
P. 75 Item no. 4626		P. 76 Item no. 20798		P. 78 Item no. 5098		
P. 75 Item no. N763		P. 76 Item no. 22040		P. 78 Item no. N082		
P. 75 Item no. 11406		P. 76 Item no. 20799		P. 78 Item no. 5235		
P. 75 Item no. 5092		P. 76 Item no. 22041		P. 78 Item no. N539		
P. 75 Item no. 11408		P. 76 Item no. 20800		P. 78 Item no. 11433		
P. 75 Item no. 3218		P. 76 Item no. 2285		P. 79 Item no. 2523		
P. 75 Item no. N180		P. 76 Item no. N799		P. 79 Item no. 1220		
P. 75 Item no. 13786		P. 76 Item no. 14689		P. 79 Item no. 21053		
P. 75 Item no. 2469		P. 78 Item no. 20763			P. 79 Item no. 19119	
P. 75 Item no. 20380		P. 78 Item no. 20764			P. 79 Item no. 19120	
P. 75 Item no. 20381		P. 78 Item no. 20765			P. 79 Item no. 19532	
P. 75 Item no. 20382		P. 78 Item no. 19975			P. 79 Item no. 19533	
P. 75 Item no. 20383		P. 78 Item no. 14353			P. 79 Item no. 19536	

CELLULOSE/WOOD

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Item no. 19534



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Item no. 21544



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Item no. 21552



P. 80
Item no. 22874



P. 80
Item no. 22875



P. 80
Item no. 22876



P. 80
Item no. 22877



P. 80
Item no. 21611



P. 80
Item no. 21513



P. 80
Item no. 20751



P. 80
Item no. 20752



P. 81
Item no. 17976



P. 81
Item no. 7747



P. 81
Item no. 19137



P. 81
Item no. 14164



P. 81
Item no. 14165



P. 81
Item no. 19733



P. 81
Item no. 19734



P. 84
Item no. 21019



P. 84
Item no. 21145



P. 84
Item no. 22866



P. 84
Item no. 22867



P. 84
Item no. 22868



P. 84
Item no. 17075



P. 84
Item no. 17076



P. 85
Item no. 11367



P. 85
Item no. 15771



P. 85
Item no. 15772



P. 85
Item no. 15774



P. 85
Item no. 15773



P. 85
Item no. 15775



P. 85
Item no. 10683



P. 85
Item no. 14846



P. 85
Item no. 13591



P. 85
Item no. 22756



P. 85
Item no. 20682



P. 86
Item no. 17902



P. 86
Item no. 17903



P. 86
Item no. 17904



P. 86
Item no. 17905



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Item no. 20744



P. 87
Item no. 20745



P. 87
Item no. 20746



P. 87
Item no. 17011



P. 87
Item no. 17012



P. 87
Item no. 22467



P. 87
Item no. 17013



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Item no. 17014



P. 88
Item no. 22134



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Item no. 22135



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Item no. 21024




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Item no. 21026











P. 90
Item no. 15529   



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Item no. 15530   



P. 90
Item no. 15531   

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Item no. 15532   



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Item no. 15533   



P. 91
Item no. N006  

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Item no. N007  



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Item no. N008  


P. 91
Item no. 11434  



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Item no. 11435  



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Item no. 16527  


P. 91
Item no. 16528  


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Item no. 16529  


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Item no. 16531  


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Item no. 10057 

P. 91
Item no. 10058 







































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Item no. 10059 

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Item no. 17494 




















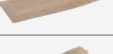







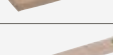

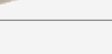
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Item no. 10060 



BAMBOO



















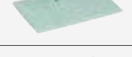




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Item no. 19619  
- P. 95**
Item no. 19620  
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- P. 95**
Item no. 19614  
- P. 95**
Item no. 19616  
- P. 95**
Item no. 19617  
- P. 95**
Item no. 19601  
- P. 95**
Item no. 19603  
- P. 95**
Item no. 19607  
- P. 95**
Item no. 19605  
- P. 95**
Item no. 19609  
- P. 96**
Item no. 19599  
- P. 96**
Item no. 19600  
- P. 96**
Item no. 19611  
- P. 96**
Item no. 19612  
- P. 96**
Item no. 19613  

- P. 97**
Item no. 2677 
- P. 97**
Item no. 10122 
- P. 97**
Item no. 11394 
- P. 97**
Item no. 2760 
- P. 97**
Item no. 2761 
- P. 97**
Item no. 11395 
- P. 97**
Item no. 11396 
- P. 97**
Item no. 2762 
- P. 97**
Item no. 2763 
- P. 97**
Item no. N181 
- P. 97**
Item no. N334 
- P. 97**
Item no. 1756 
- P. 97**
Item no. 10052 
- P. 97**
Item no. 10053 
- P. 97**
Item no. 10054 
- P. 97**
Item no. 10055 
- P. 97**
Item no. 11402 
- P. 97**
Item no. 11397 
- P. 97**
Item no. 11399 

- P. 97**
Item no. 11401 
- P. 97**
Item no. 11398 
- P. 99**
Item no. 15675  
- P. 99**
Item no. 15676  
- P. 99**
Item no. 15677  
- P. 99**
Item no. 15678  
- P. 99**
Item no. 15684  
- P. 99**
Item no. 15685  
- P. 99**
Item no. 15686  
- P. 99**
Item no. 15687  
- P. 99**
Item no. 15679  
- P. 99**
Item no. 15680  
- P. 99**
Item no. 15681  
- P. 99**
Item no. 15682  
- P. 99**
Item no. 15683  
- P. 99**
Item no. 16070  



MATER-BI

- P. 103**
Item no. N027 
- P. 103**
Item no. 5024  
- P. 103**
Item no. 5025  
- P. 103**
Item no. 5026  
- P. 103**
Item no. 17633  
- P. 103**
Item no. 12965  
- P. 103**
Item no. 3545  
- P. 103**
Item no. 22999  
- P. 103**
Item no. 5027  
- P. 103**
Item no. 5028  
- P. 103**
Item no. 5064  
- P. 103**
Item no. 5049  

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