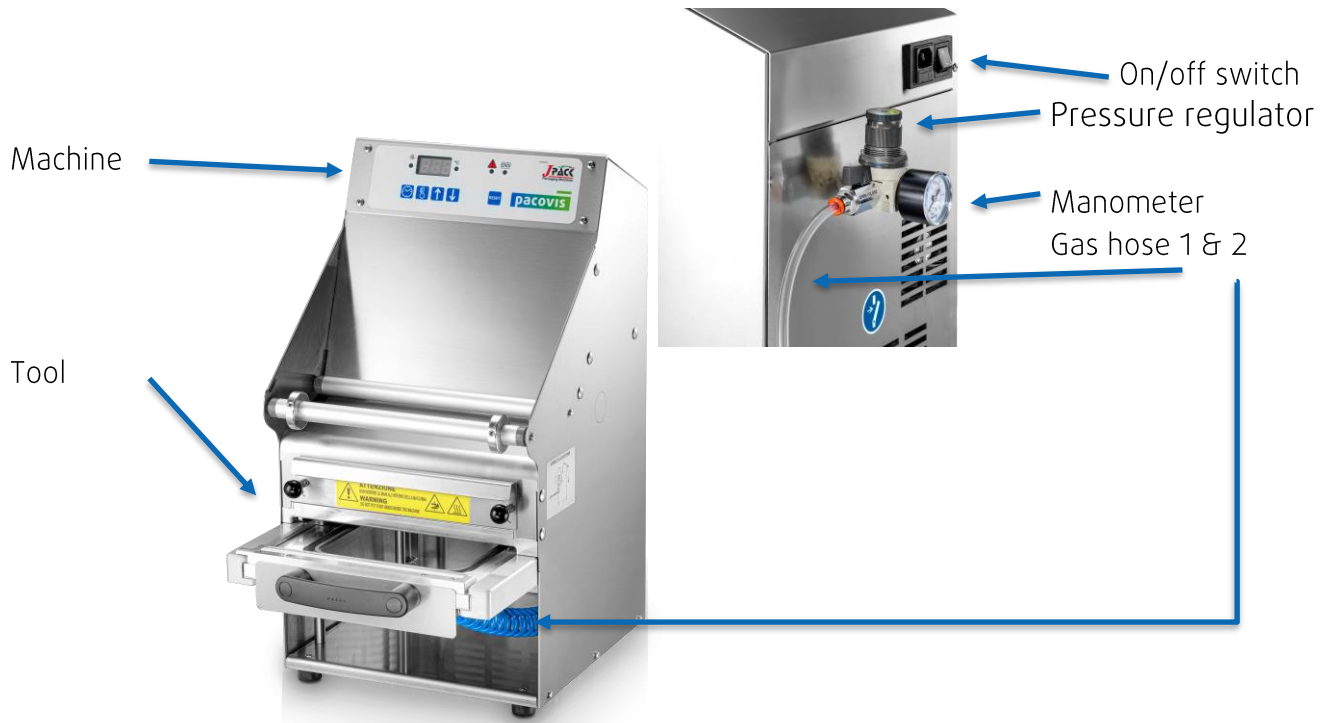


# Assembly instructions for sealing machine with gas-flushing device



for the flyer "FRESH READY MEALS THANKS TO SUSTAINABLE BARRIER"



Connect the power cable to the appliance





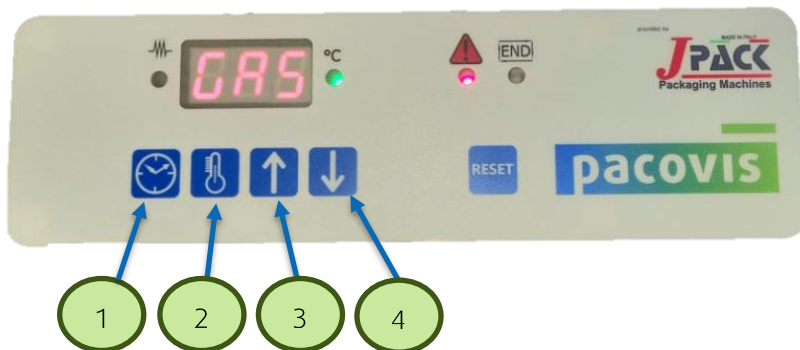
The gas cylinder must be attached to the gas inlet. Fit the gas cylinder onto the valve by turning it clockwise as far as it will go. Do not overtighten.

Connect the gas hose to the gas coupling. You will hear a “click” when you push it in; only then is the hose connected correctly.



Turn the gas valve to *OPEN*, check that the pressure does not exceed 3 bar and switch the machine on.

Connect the other end of the hose to the pressure reducer on the gas cylinder. The ideal pressure setting is max. 3 bar.



Set the sealing time, sealing temperature and gas-flushing time.

Time: Button 1

Temperature: Button 2

Gas-flushing time: Buttons 1 & 2 together

Use Button 3 to raise or Button 4 to lower the desired value.

**IMPORTANT:** If the display shows **GAS**, the gas inlet pressure is below 1 bar and is therefore too low. The sealing cycle is performed without gas and the light below the warning triangle lights up as shown above. Check whether the gas valve is open and whether the gas cylinder still has enough gas, or increase the gas pressure by adjusting the pressure reducer.

Load the barrier sealing film



The installation is COMPLETE!

Place the desired tray into the mould and start the sealing cycle!

